

INSTRUCTION MANUAL  
FOR  
TYPE TH-145R  
MICROWAVE TUNING HEAD

INTRODUCTION

The TH-145R is basically a TH-145C Tuning Head with oscillator Z1 changed to a type 17632-1 device for improved Tuning Head rfi characteristics. To accommodate the new oscillator, Tuning Drive Assembly A4 becomes a Type 85125 Assembly. Section VII of the basic manual documents the TH-145C; this front matter covers the "R" version. Included are parts lists and a schematic diagram.

WATKINS-JOHNSON COMPANY  
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INSTRUCTION MANUAL  
FOR  
TYPE TH-145C MICROWAVE TUNING HEAD

INTRODUCTION

The Type TH-145C Tuning Head is similar to the TH-245C covered in this book. Section VII of this book covers briefly the differences between the units. This includes parts lists and schematics for the TH-145C.

**WATKINS—JOHNSON COMPANY**  
**700 Quince Orchard Road**  
**Galthersburg, Maryland 20760**

INSTRUCTION MANUAL  
FOR  
TYPE TH-245B, C TUNING HEADS

INTRODUCTION

The Type TH-245B Tuning Head is nearly identical to the TH-245C Tuning Head. The differences between units are shown in the following table.

	TH-	
	<u>245B</u>	<u>245C</u>
Oscillator	17045	17362
Calibrated Tape	33285	33483

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ADDENDA  
TH-245B/C

The following changes should be incorporated into the Instruction Manual for the TH-245B/C Tuning Head.

1. Section I - Table 1-1 (Specifications)
  - A. Change IF Bandwidth from: 22 MHz minimum; 25 MHz, maximum to 3 dB points to: 25 MHz minimum to the -3 dB points. (Page vi)
  - B. Add IF Gain specification as follows:  
160 MHz IF Gain . . . . . 28 dB  $\pm$ 2 dB
2. Section IV - Maintenance Section
  - A. Change paragraph 4.6.2 (5) to read as follows: The bandwidth should be a minimum of 25 MHz at the -3 dB points.
3. Section V - Replacement Parts List
  - A. Between Mfr. Codes 16179 and 23615, insert the following:  
18324            Signetics Corporation  
                  811 East Arques Avenue  
                  Sunnyvale, California 94086 (Page 5-3).
  - B. Paragraph 5.4.1; Type TH-245B Tuning Head, Main Chassis.
    - 1) Change A3 from: YIG SHAPER AND DRIVER; Part No. 791099-2 to: YIG SHAPER AND DRIVER; Part No. 791099-5. (Page 5-5)
  - C. Paragraph 5.4.4; Type 791099-2 YIG Shaper and Driver
    - 1) Change above heading (on parts list) to: Paragraph 5.4.4; Type 791099-5 YIG Shaper and Driver (Page 5-18).
    - 2) Change Figure Title (Figure 5-6) Type No. from: 791099-2 to: 791099-5. (Page 5-19)
    - 3) Change R14 from: 3.01 k $\Omega$ , 1%, 1/8W to: 3.01 k $\Omega$ , 1%, 1/10W. (Page 5-20).



- 4) Change U2 from: INTEGRATED CIRCUIT; Part No. S5558V; Mfr. Code 27014 to: INTEGRATED CIRCUIT; Part No. MC1558V; Mfr. Code 18324. (Page 5-21)

4. Section VI - Schematic Diagrams

A. Figure 6-3; Types 791099-1, -2, -3 YIG Shaper and Driver (A3), Schematic Diagram

- 1) Change above heading (on schematic) to: Types 791099-1, -2, -3, -5 YIG Shaper and Driver (A3), Schematic Diagram. (Page 6-4).
- 2) On the resistor tabulation chart for 791099-2, change the value of R50 from: 56.2  $\Omega$  to: 56.2 k $\Omega$ . (Page 6-4)
- 3) On the resistor tabulation chart for 791099-3, change the value of R50 from: 42.4  $\Omega$  to: 42.2 k $\Omega$ . (Page 6-4)
- 4) At resistor R6, delete the value (2.87). Note 6 remains. (Page 6-4)
- 5) Change the appropriate portion of Note 6 from  $\pm 1\%$ , 1/8W to:  $\pm 1\%$ , 1/10W. (Page 6-4)
- 6) Add the following resistor tabulation chart for the Type 791099-5 YIG Shaper and Driver. (Page 6-4):

R4	R14	R15	R16	R17	R18	R19	R20	R21	R22	R23	R24	R25	R6
28.7 k *	3.01 k	3.01 k	2.8 k	2.8 k	2.61 k	1.82 k	2.49 k	1.62 k	1.21 k	806	2.7 **	2.7 **	2.87 k
R50	R38	R39	R40	R41	R42	R43	R44	R45	R46	R47	R48	R49	
56.2 *	2.7 **	2.7 **	200	200	402	324	750	1.4 k	1.82 k	2.21k	2.21 k	3.01 k	

B. Figure 6-4; TH-245B Tuner, Main Chassis, Schematic Diagram

- 1) Change A3 Type No. from: 791099-2 to: 791099-5. (Page 6-5)

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Table 1-1. Type TH-245B Tuning Head, Specifications

Electrical

Tuning Range . . . . .	2-4.5 GHz
Input Impedance . . . . .	50 ohms, nominal
Noise Figure . . . . .	16 dB, typical; 20 dB maximum
IF Bandwidth . . . . .	22 MHz minimum; 25 MHz maximum to 3 dB points
Tuner Gain . . . . .	14 dB, nominal
IF Rejection . . . . .	80 dB, minimum
Image Rejection . . . . .	60 dB, minimum
Input VSWR . . . . .	3:1; maximum
Local Oscillator Output Frequency . . . . .	$F_{LO} = \frac{F_{Tuned} + 80 \text{ MHz}}{2}$
Antenna Conducted LO Radiation . . . . .	-70 dBm, maximum
LO OUTPUT Level . . . . .	0 dBm to +10 dBm
ANALOG OUTPUT Level . . . . .	-10V to +10V
Fine Tuning Range . . . . .	500 kHz, minimum
External AFC Tuning Range . . . . .	1 MHz, minimum
RF AGC Range, MAN GAIN Control . . . . .	10 dB, minimum
Dial Calibration . . . . .	± 1%
Dial Resetability . . . . .	± 0.5%
Power Supply Voltages Required for Operation . . . . .	+12 to +28 Vdc, regulated; +15 Vdc regulated; -15 Vdc, regulated; 24 to 20 Vac or dc (heaters)

Table 1-1. Type TH-245B Tuning Head, Specifications (Continued)

Mechanical

Size .....	3.15 inches high; 7.75 inches wide 14.9 inches deep
Weight .....	7 lbs., approximately



## SECTION I

### GENERAL DESCRIPTION

#### 1.1 ELECTRICAL CHARACTERISTICS

1.1.1 The TH-245B Tuning Head tunes the 2 to 4.5 GHz range. It is designed to be used with any of several types of equipment. These parent units supply power and control (AGC/AFC) voltages to the tuning head. As examples, the TH-245B will operate in the Type 112-(X) Microwave Receiver or with the combination of Types MTF-100/MTF-101 Microwave Tuning Frame(s), and Type DM-112 Demodulator.

1.1.2 The RF stage consists of an amplifier electrically connected between two double-tuned YIG filters that are housed in a single mechanical assembly. An RF amplifier yields an improved noise figure; the filters serve as RF pre and post selectors and have a bandwidth of approximately 30 MHz. Both filters are electrically tuned by circuitry associated with a multiturn precision potentiometer that is mechanically linked to the oscillator tuning drive and tape dial. YIG filters provide high image frequency rejection and low local oscillator conduction. The filter assembly has an internal self-regulated heating element which improves frequency-versus-temperature stability and increases the ability of the filter to handle high input signal levels.

1.1.3 The YIG shaper and driver modifies the drive current to the YIG filter so that it follows the tuning characteristics of the local oscillator (LO). The LO is a nonlinear tuning device and the YIG filter is linear. Proper tuning relationship between them is a 160 MHz difference frequency which must be achieved over the entire tuning range.

1.1.4 The LO is a solid state variable frequency device which has a 1.0 to 2.33 GHz output. It uses an internal varactor to provide fine tuning. The output of the LO drives a balanced mixer. A power-tapping coupler supplies a sample of the LO signal to the main chassis of the parent equipment. Attenuators and decouplers are used between the various microwave components to reduce undesirable circuit loading and spurious emissions.

1.1.5 The balanced mixer converts incoming signals to a 160 MHz IF. These signals are applied to a 160 MHz preamplifier with a 22 MHz bandwidth. The output of the preamplifier is supplied to the parent equipment.

1.1.6 The parent equipment supplies the tuning head with five regulated dc power supply voltages. It routes the antenna input to the YIG preselector and furnishes two control voltages, AGC and AFC. The AGC voltage controls the gain of the first stage of the IF preamplifier. The AFC voltage is supplied to a varactor in the local oscillator assembly, and induces small incremental frequency adjustments in response to the fine tuning control or the discriminator output (as applicable) of the parent equipment when used in the internal AFC mode.

## 1.2 MECHANICAL CHARACTERISTICS

1.2.1 The TH-245B Tuning Head is constructed on an aluminum plate, which serves as a chassis and measures approximately 8 x 12 inches. At the front of the chassis is a vertical plate 3 inches high, which mounts the tuning drive. The tuning control shaft and frequency indicator mechanism are fixed to the vertical plate and extend through the front panel of the receiver or tuning frame when the tuning head is installed. Various subassemblies which comprise the tuning head are mounted to the chassis and interconnected in a manner which facilitates repair and/or replacement. The tuning drive assembly positions the tape dial, the oscillator tuning shaft, and the YIG driver potentiometer.

1.2.2 The tuning head is mounted in the parent equipment by eight screws. A short cable with a multipin plug and three rigidly mounted coaxial connectors provide the electrical interconnections to the various subassemblies located on the main chassis. The wiring of an adaptor plug modifies the source of the YIG heater voltage to make the tuning head compatible with several types of parent equipment.

## 1.3 EQUIPMENT SUPPLIED

This equipment consists of the TH-245B Tuning Head and the two versions of P14 shown on the main chassis schematic, Figure 6-4. The dimensions and weight are given in Table 1-1.

## 1.4 EQUIPMENT REQUIRED BUT NOT SUPPLIED

The TH-245B Tuning Head is designed to operate when installed in associated equipment. It is not capable of independent operation. As an aid to maintenance of the TH-245B, an extender cable is required to supply operating voltages when the tuning head is removed from the parent equipment. A schematic diagram of the cable is shown in Figure 1-2.

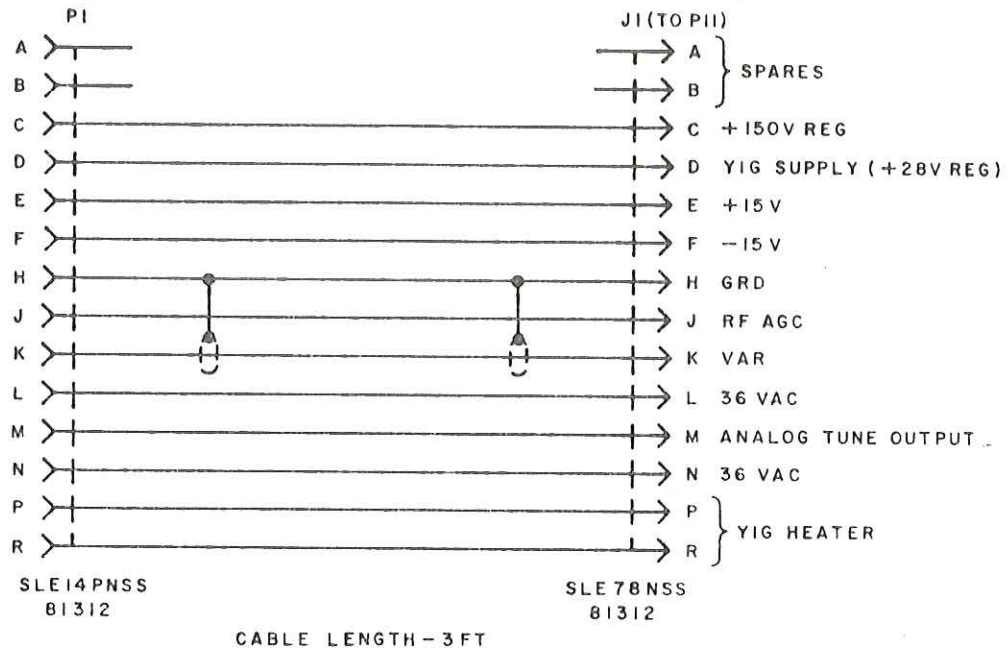
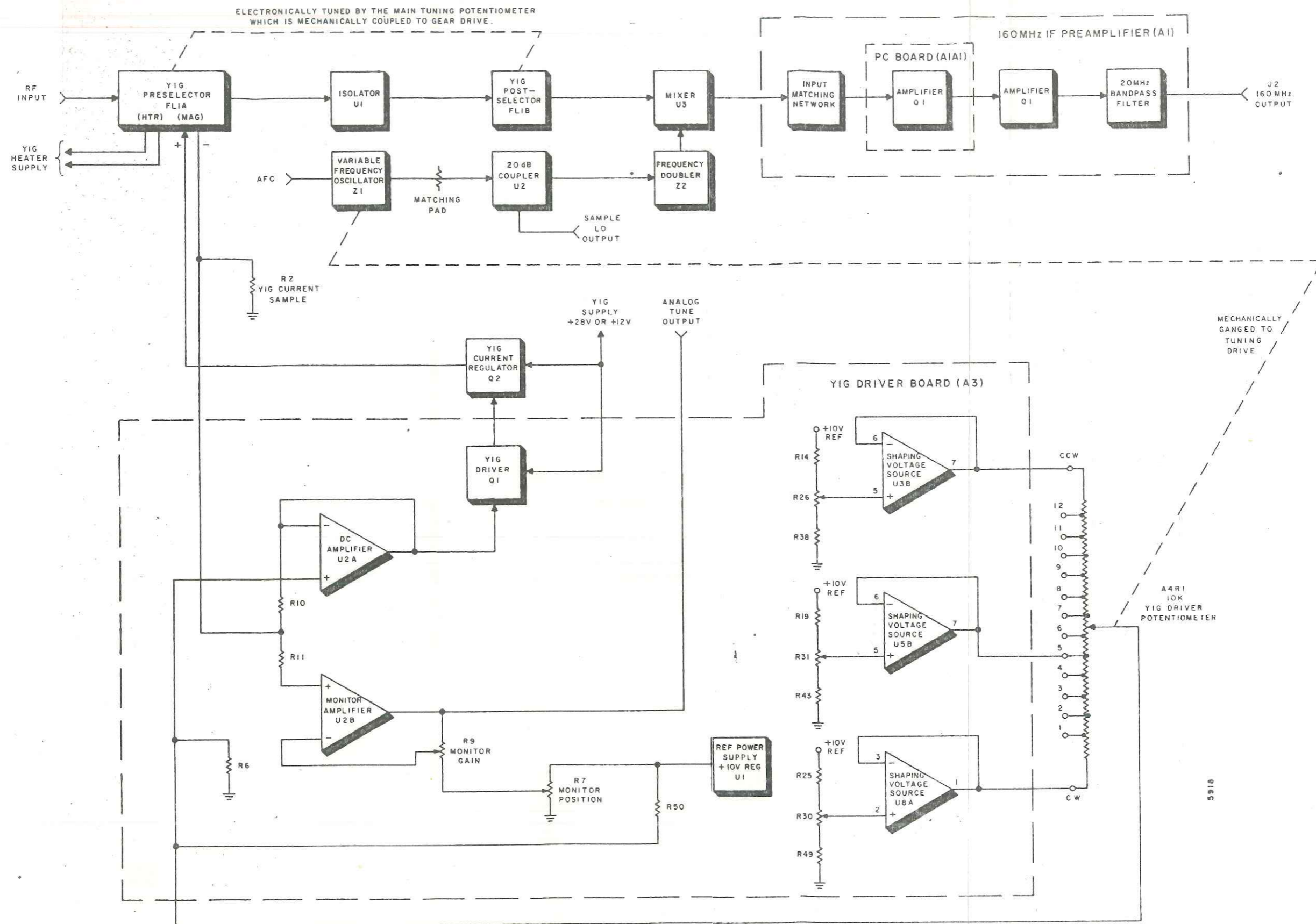


Figure 1-2. Extender Cable for TH-245B Maintenance, Schematic Diagram

Courtesy of <http://BlackRadios.terryo.org>





Type TH-245B Tuner, Functional Block Diagram

## SECTION II

### CIRCUIT DESCRIPTION

#### 2.1 GENERAL

The operation of the various stages in the TH-245B are explained using the functional block diagram, Figure 2-1, and the schematic diagrams included in Section VI of this manual. To identify the subassemblies used in the tuninghead, consult the main chassis schematic diagram, Figure 6-4. Note also that the unit numbering system is used for the electrical components. This means that parts on subassemblies carry a prefix before the usual class letter and number of the item (such as A1R1 and A2C10). These subassembly prefixes are omitted on illustrations and in the text except in those cases where confusion might result from their omission.

#### 2.2 FUNCTIONAL DESCRIPTION

2.2.1 The Type TH-245B Tuning Head covers the frequency range of 2 to 4.5 GHz in one band. Incoming signals are routed to the input of the 2 to 4.5 GHz filter, FL1A. This preselector, as well as a ganged post-selector, FL1B, are YIG (yttrium-iron-garnet) type, high Q microwave resonators that are magnetically tuned by a variable control current. The resonant frequency of each filter varies linearly with the magnetic field intensity incident on the YIG spheres. Since the field intensity is determined by the magnitude of the tuning current passing through the field-generating electromagnet (MAG), this parameter is accurately controlled by a precision potentiometer. This potentiometer is driven from the main tuning mechanism. Also, since a superheterodyne circuit is employed, the YIG filters must track with the local oscillator. Since the LO frequency rate of change is nonlinear, the YIG tuning current must be shaped, i. e., made to vary, in a similar nonlinear fashion.

2.2.2 The YIG shaper and driver circuitry accomplishes this by setting different voltage levels at different points on the YIG driver potentiometer. These levels are set such that they approximate the tuning response of the LO. Twelve identical circuits consisting of voltage divider networks, varied by potentiometers R26 through R37, and unity gain operational amplifiers U3 through U8 produce the constant voltages needed. Thus, a controlled voltage level is felt at each tap on the YIG driver potentiometer. Figure 2-2 shows a simulated YIG tuning curve which has four break points instead of the 12 points used in this unit. This curve is created by the YIG driver pot as the LO is swept through its range.



2.2.3 The tuning voltage produced at the YIG driver pot is applied to pin 1 of the YIG driver board, A3, and is summed with a +10V reference from power supply U1. The attenuated result is applied to the non-inverting input of the tuning voltage operational amplifier, U2A, which constantly maintains this voltage at the base of A3Q1 making it conduct. A sample voltage from the YIG filter is applied to the inverting input of U2A. This offsets the output voltage by small amounts in order to compensate for temperature changes in the YIG filter. The conduction of the YIG driver, A3Q1, applies a voltage to Q2, the YIG current regulator.

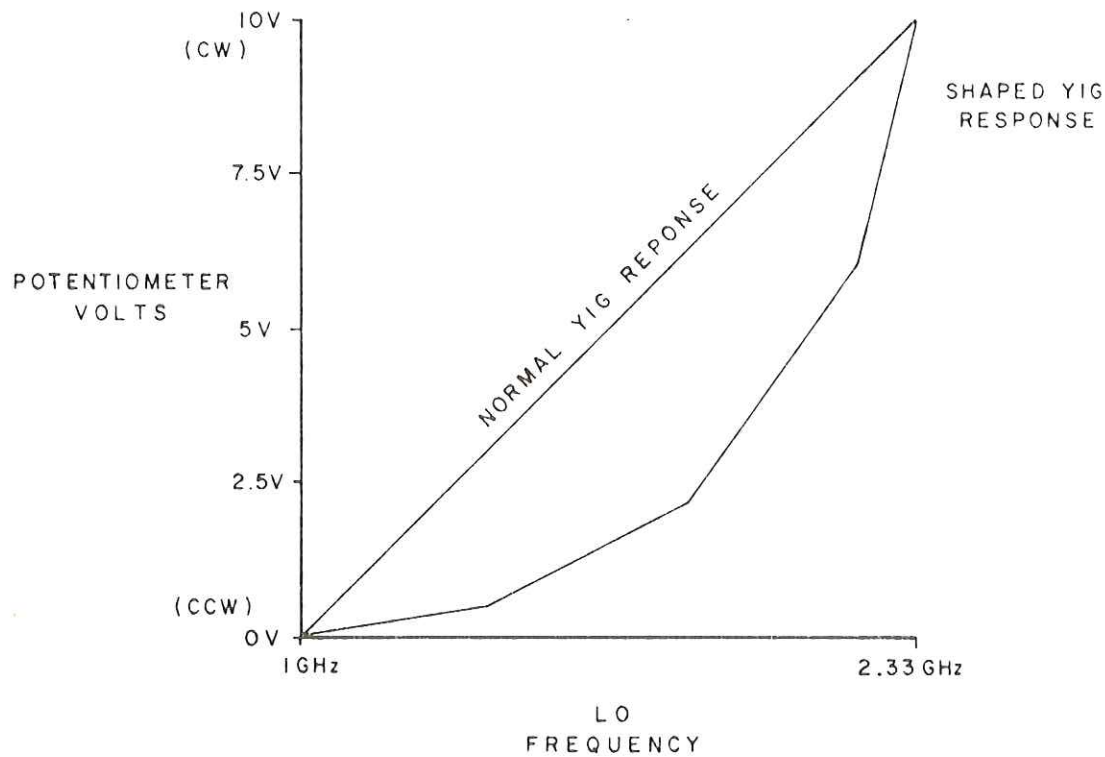


Figure 2-2. Simulated YIG-to-LO Tuning Curve

2.2.4 The YIG sampling voltage and the amplified tuning voltage also are applied to the non-inverting input of the monitor amplifier, U2B. This is a variable-gain operational amplifier, the output of which can be used to indicate the approximate tuned frequency of the TH-245B. When the YIG filter is at mid-range, the monitor position control, R7, is adjusted such that the voltage applied to the inverting input of U1B offsets the output to 0 volts. When the YIG filter is tuned somewhere off of the mid-range, the monitor gain control sets the gain of U2B proportionally to the tuned frequency. This voltage is applied to a rear-apron connector, ANALOG TUNE OUTPUT. The voltage varies from -10V at 2.0 GHz to 0V at 3.25 GHz to +10V at 4.5 GHz linearly.

2.2.5 The YIG current regulator, Q2, acts as a series-pass transistor for the +28 volt YIG supply. Since the conduction of Q2 is controlled by A3Q1, the amount of current applied to the YIG filter is directly proportional to the tuned frequency of the LO. Thus, the YIG preselector is constantly maintained 160 MHz below the LO tuned frequency.

2.2.6 The resonant frequency, bandwidth, and other characteristics of YIG filter FL1 are temperature dependent. For this reason, a constant temperature oven is built into the filter housing. Tuning current requirements for the YIG filter are on the order of 118-265 mA to tune the range of 2 to 4.5 GHz. The YIG tuning sensitivity is such that a current change of 1 mA will shift the YIG tuned frequency by 17 MHz.

2.2.7 The output of preselector FL1A is applied to an isolator U1. This serves as an impedance matching device between FL1A and FL1B, the YIG postselector. The postselector output is supplied to mixer, U3, which also receives the tuned frequency output from Z2, the VFO frequency doubler.

2.2.8 The VFO is a solid state variable frequency oscillator which covers from 1 to 2.33 GHz. It is mechanically tuned by the front apron tuning knob through a gear train and tape frequency drive. The VFO output is applied to a passive 20 dB directional coupler which provides the LO sample output. The remaining VFO power is applied to Z2 the frequency doubler. The tripled LO signal is applied to the mixer.

2.2.9 The mixer, U3, is a double balanced diode mixer which provides good isolation of the RF input from the LO input. The primary output signals from the mixer are the sum difference of its two inputs. Tuned circuits in the IF preamplifier (A1) select the 160 MHz difference frequency.



2.2.10 The IF preamplifier, A1, employs a modified cascode amplifier consisting of common emitter amplifier A1A1Q1 and grounded base amplifier A1Q1. RF AGC is applied to the base of A1A1Q1. A 160 MHz, double-tuned circuit filters the output of the cascode amplifier. The amplified 160 MHz signal, with a bandwidth of 22 MHz, is matched to 50 ohms and supplied to the parent equipment via connector A1J2.

## 2.3 CIRCUIT DESCRIPTION

2.3.1 Type TH-245B Tuning Head. - The main chassis schematic diagram is Figure 6-4. As the frequency is selected by the tuning drive, two major events take place: (1) the LO begins to track with the tuning drive, 160 MHz above the incoming RF; and (2) A4R1, the wiper of the YIG driver potentiometer begins to move and transfer voltage to the YIG driver (A3). In turn, A3 supplies a positive voltage to the base of Q2 causing it to conduct more heavily. Depending on the value of the drive on the base of Q2, it conducts more or less current from the YIG supply voltage at the collector. Thus, the YIG filters begin to track with the LO as previously described. The RF input is preselected, isolated, and postselected such that when it is applied to the mixer, it is a 30 MHz wide RF spectrum. When both the filtered RF and the LO inputs are applied to the mixer, a 160 MHz IF frequency is produced. This is applied to the preamplifier (A1) which amplifies the 160 MHz IF, establishes the bandwidths, and makes it available to the receiver.

2.3.2 Type 72296 160 MHz IF Preamplifier (22 MHz BW). - The Reference designation for this module is A1; its schematic diagram is Figure 6-1. The IF input of 160 MHz is applied to J1. Inductor L1 and capacitor C2 provide impedance matching for the input. Transistor A1Q1 is a common emitter amplifier controlled at the base by the 160 MHz input and RF AGC from the associated receiver. Capacitor C5 couples the signal to Q1, a grounded base amplifier. This amplifier provides good voltage gain and a high output impedance to the double-tuned bandpass filter network consisting of L9 and L2, and coupled by C10 to L3 and C11. This filter has a bandwidth of 20 MHz. Output from the double-tuned circuit is coupled through C12 to a grounded base output stage, Q2. The shunt-fed output circuit consists of C16, L4, and R8. Capacitor C17 couples the 160 MHz IF signal to J2. Resistor R9 sets the output impedance.

### 2.3.3 Type 76224 -20V Power Supply. -

2.3.3.1 The reference designation for this module is A2; its schematic diagram is Figure 6-2. A 36 Vac source is provided by the parent equipment, and rectified by A2U1, a full wave device. The rectified voltage

is regulated by operational amplifier A2U1 and by series pass transistor, Q1 (main chassis). Module A3 provides a +10V reference source which is summed with the -20V output through potentiometer A2R1 and resistors A2R2 and A2R3. This summation (near ground level) is fed at the non-inverting input of A2U1, an open loop operational amplifier providing very high gain. Any change in the -20V output, thus, is multiplied by A2U2. In turn, transistor Q1 conducts more or less heavily depending on the direction of the output change. If the -20V output drops (moves in the positive direction), the conduction of Q1 is increased until the output again stabilizes at the nominal -20V level. Should the -20V output swing in a negative direction, the opposite action of the regulator is effected.

2.3.3.2 Transistor A2Q1 protects the main chassis pass transistor (Q1) from overload. When the current flow through A2R7 produces enough voltage at the base of A2Q1 to make it conduct (0.6V), part of the current from A2U2 flows through A2Q1 to ground. This reduces the conduction of Q1 and protects the supply.

2.3.4 Types 791099-1, -2, -3 YIG Shaper and Driver. - Figure 6-3 is the schematic diagram; the reference designation is A3. The three plug-in boards are identical, except for the values of resistance used in various portions of the circuitry. These differences are tabulated in notes on the schematic diagram.

2.3.4.1 Voltage Shaper. - The board consists of circuitry which when combined with the main chassis YIG drive potentiometer A4R1, forms a twelve breakpoint voltage shaper. Shaper circuitry consists of twelve identically arranged resistive voltage divider networks connected between a highly regulated +10 volt source and ground. A potentiometer in each voltage divider allows a portion of the +10 volts to be taken from the divider and applied to twelve identical buffers. The buffers are unity gain connected operational amplifiers U3A-B through U8A-B. Output voltages from the buffers are connected to the YIG driver potentiometer. By means of these output voltages, the output voltage from the YIG driver potentiometer can be made to vary in a non-linear fashion as the potentiometer is turned. Since the YIG driver potentiometer and LO are geared and thus tuned together, the output voltage from the YIG driver potentiometer can be adjusted to vary in such a manner that it turns-versus-voltage characteristic matches the turns-versus-frequency characteristics of the LO. Thus, the two can be made to track. The YIG driver potentiometer output voltage is applied to additional circuitry of the board to develop the current drive necessary to tune the YIG filter.



2.3.4.2 Reference Voltage Regulator. - Integrated circuit U1 utilizes the +15 volt supply input and provides a regulated +10 volt reference voltage source for the shaping circuit dividers and operational amplifiers U2A and U2B. Voltages for the various elements of the dc regulator are provided by divider resistors R1, R2, and R3. Capacitor C3 removes high frequency noise from the supply output.

2.3.4.3 YIG Driver. - The YIG driver circuitry consists of U2A, and main chassis transistor Q1. Three inputs are supplied to U2A which sums the tuning voltage from the YIG tuning potentiometer and an offset voltage from the regulated +10 volt supply IC. This combination is amplified differentially with the YIG sampling input. The YIG sampling input is obtained by passing the YIG tuning current through a series resistance. Thus, the sampling voltage is directly proportional to the tuning current. This voltage is utilized as negative feedback in the YIG tuning loop. The output voltage from U2A is applied to Q1, which in conjunction with main chassis transistor Q1, forms a Darlington amplifier. A Darlington amplifier is used to obtain the current gain necessary to supply the large YIG tuning current.

2.3.4.4 Analog Tune Output. - Operational amplifier U2B provides the analog tune output voltage. This voltage is adjusted to -10 volts when the TH-245B is tuned to 2.0 GHz, 0 volts at mid-band, and +10 volts at 4.5 GHz. A sample of the +10 volt reference voltage is taken from potentiometer R7 and supplied to the inverting input of U2B through R8, and gain potentiometer R9. This voltage, when amplified differentially with the YIG sampling input, sets the low band voltage output. Potentiometer R9 sets the voltage slope by setting the overall operational amplifier gain.

## MAINTENANCE

### 4.1 GENERAL

The TH-245B Tuning Head has been conservatively designed to operate for extended periods of time with little or no routine maintenance. An occasional cleaning and inspection are the only preventive maintenance operations recommended. The intervals for these operations should be based on the operating environment. Should trouble occur, repair time will be minimized if the maintenance technician is familiar with the circuit descriptions found in Section II. Reference should also be made to the block diagram, Figure 2-1, and to the schematic diagrams found in Section VI. A complete parts list and part location illustrations can be found in Section V.

### 4.2 CLEANING

The unit should be kept free of dust, moisture, grease, and foreign matter to ensure trouble-free operation. If available, use clean, low velocity compressed air to blow accumulated dust from the unit. A clean dry cloth, soft bristled brush, or a cloth saturated with cleaning compound may also be used.

### 4.3 INSPECTION FOR DAMAGE OR WEAR

Many potential or existing troubles can be detected by a visual inspection of the unit. For this reason, a complete visual inspection should be made for indications of mechanical and electrical defects on a periodic basis, or whenever the unit is inoperative. Electronic components that show signs of deterioration should be checked and a thorough investigation of the associated circuitry should be made to verify proper operation. Damage to parts due to heat is often the result of other, less apparent troubles in the circuit. It is essential to determine and correct the cause of overheating before replacing the damaged parts. Mechanical parts should be inspected for excessive wear, looseness, misalignment, corrosion, and other signs of deterioration.

### 4.4 MAINTENANCE OF TUNING DRIVE ASSEMBLY

Figure 5-7 is an exploded view of the tuning drive assembly. The tuning drive assembly requires little maintenance except for the occasional removal of any dust or dirt that may accumulate.



4.4.1 The tuning drive assembly bearings should be lubricated annually with a small amount of light machine oil. Care should be taken to avoid accidental lubrication of the clutch plates.

4.4.2 Dial Lamp Replacement. - To replace a burned-out dial lamp, proceed as follows:

- (1) Remove the two screws that hold the light bar to the tuning drive (refer to Figure 5-7).
- (2) Gently pull the light bar and printed circuit light board away from the tuning drive.
- (3) Remove the two screws that hold the light board to the light bar.
- (4) Unsolder the burned out lamp and replace it with a new lamp. It is advisable to replace all lamps if parts are available. If one lamp burns out, it is likely that the other lamps are nearing the ends of their lives.

#### 4.5 TROUBLESHOOTING AND PERFORMANCE CHECKS

The following tests determine that the function of the unit is adequate to meet factory performance standards. If the limits and tolerances specified cannot be met, refer to the alignment procedures in paragraph 4-7. These tests can be an aid to troubleshooting, and can also verify satisfactory performance of a repaired unit.

4.5.1 Equipment Required. - The following instruments or their equivalent are required to execute the performance tests on the TH-245B Tuner:

- (1) Oscilloscope, Tektronix Type 503
- (2) Sweep Generator, Hewlett Packard, Type 8690A
- (3) Sweep Head, Hewlett Packard, Type 8692A
- (4) Signal Generator, Hewlett Packard, Type 608E
- (5) Microwave Marker Generator, Telonic TMS-1
- (6) Signal Sampler, Telonic TSS-1

- (7) Power Meter, Hewlett Packard, Type 431C
- (8) 50 Ohm Detector, Hewlett Packard, Type 432A
- (9) 50 Ohm Isotree, Micro Labs HM-10N
- (10) Directional Coupler, Hewlett Packard Type 797D
- (11) 1 dB Step Attenuator, Texscan, Model RA-50
- (12) Step Attenuator, Hewlett Packard, Type 354A
- (13) Digital Voltmeter, Dana Model 5500/112
- (14) Assorted Pads, Connector Adaptors, Cables, etc.

4.5.2 -20V Power Supply (A2). - Check the performance of this subassembly as follows:

- (1) Energize the equipment and place the associated receiver/tuning frame controls in any normal operating positions. Remove covers as necessary to gain access to receptacle XA2 on the TH-245B.
- (2) Use a digital voltmeter and check the voltages at XA2 as shown.

PIN	VOLTAGE	LIMITS
4	0.39	
5	0.96	
9	-20.00	5%
12	15.2	
8	10.0	2%

4.5.3 VFO Power Output. - Satisfactory output power from the tuning head oscillator can be determined as follows:

- (1) Connect the equipment as shown in Figure 4-1a, page 4-12.
- (2) Observe the power meter indication and tune the TH-245B from 2000 MHz to 4500 MHz. The output should remain between -5 and -13 dBm.

4.5.4 Mixer, LO, IF Preamplifier. - Check the performance of this circuit group as follows:

- (1) Connect the equipment as shown in Figure 4-1b, page 4-12.
- (2) Tune the TH-245B to 3,250 MHz.
- (3) Adjust the test equipment controls to obtain a response as shown in Figure 4-1c.
- (4) Record the attenuator settings required to obtain this response.
- (5) Connect the detector input to the 1 dB step attenuator output and decrease the attenuator settings until the response is the same amplitude as shown in Figure 4-1c.
- (6) The difference between the attenuator settings in steps (4) and (5) is the gain of the preamplifier less the loss of the mixer and should be between 5 and 16 dB.

4.5.5 YIG Shaper and Driver (A3). - Check the relative performance of this module as follows:

- (1) Refer to Table 4-1 and using the digital voltmeter, verify the voltages as shown. The voltages obtained should be approximately as shown below.

Table 4-1. YIG Shaper Voltages

<u>XA3 PIN</u>	<u>VOLTAGE*</u>
6	0.32
7	0.53
8	0.81
9	1.07
10	1.41
11	1.75
12	2.69
13	3.95
14	4.70
15	5.66
16	6.88
17	8.52

\* Nominal Values



- (2) Tune the TH-245B to the frequencies shown in Table 4-2 and verify that the voltages are approximately as shown below.

Table 4-2. YIG Driver and Shaper and Main Chassis Q2 Voltages

TEST POINT	VOLTAGE*		
	Frequency GHz		
	2.0	3.25	4.5
XA3, Pin 1	0.42	4.13	7.95
XA3, Pin 2	0.48	0.81	1.14
XA3, Pin 3	-10.00	1.04	10.00
XA3, Pin 4	2.14	3.18	4.25
A3Q1 Base	2.75	3.81	4.90
Main Chassis Q2 Emitter	1.54	2.56	3.61

\* Nominal Values

4.5.6 YIG Filter (FL1) and Variable Frequency Oscillator (Z1). - Check the overall performance of these modules as follows:

- (1) Determine that adequate output power is available from the VFO by performing the procedure as stated in paragraph 4.5.3.
- (2) Interconnect the test equipment as shown in Figure 4-1d, page 4-12.
- (3) Tune the TH-245B to 2000 MHz. Adjust the HP-8690A controls to sweep the 2-4.5 GHz range.
- (4) Activate the TMS-1 100 MHz markers.
- (5) Identify the 2000 MHz marker. Reduce the sweep width to expand and display the TH-245B IF response which should be approximately centered on the 2000 MHz marker. A typical overall response is shown in Figure 4-1e.

- (6) Tune the TH-245B and sweep generator through the 2000-4500 MHz band stopping every 200 MHz and checking the overall response.
- (7) The tape dial on the TH-245B should read correctly within 1% at each point and the response should be approximately centered on the marker, or close enough to center to ensure a 22 MHz minimum and 25 MHz maximum response to the 3 dB points.

#### 4.6 ALIGNMENT

The alignment procedures in this book are suitable for performance in the field after replacing components. The alignment of this unit should be performed only with suitable test equipment and by technicians thoroughly familiar with its use. Allow at least 15 minutes for warm-up of the YIG filter. The parent equipment should be in a MAN gain control mode with the gain set to maximum. Fine tuning must be centered.

4.6.1 Test Equipment Required. - The following test instruments, or their equivalent are required to align the TH-245B Tuning Head:

- (1) Sweep Generator, Hewlett Packard, Type 8690A
- (2) Sweep Head, Hewlett Packard, Type 8692A
- (3) Signal Sampler, Telonic TSS-1
- (4) Directional Coupler, Hewlett Packard Type 797D or equivalent
- (5) Step Attenuator, Hewlett Packard, Type 354A
- (6) 10 dB Step Attenuator, Texscan Model RA-50
- (7) 50 Ohm Isotree, Micro Labs, HM-10N
- (8) 50 Ohm Detector, Hewlett Packard, Type 423A
- (9) Microwave Marker Generator, Telonic TMS-1
- (10) Signal Generator, Hewlett Packard, Type 608E
- (11) Oscilloscope, Tektronix, Type 503
- (12) Assorted Adaptors, Connectors, Cables, etc.

4.6.2 160 MHz IF Preamplifiers. - To align the IF preamplifier, proceed as follows:

- (1) Connect the equipment as shown in Figure 4-1b, page 4-12.

NOTE

This procedure assumes that the mixer and VFO are operating normally. The IF Preamplifier is aligned using its normal mixer load for best results.

- (2) Set the sweep generator controls for a 2100 MHz  $\pm$  100 MHz sweep. Tune the TH-245B to 2100 MHz and adjust the oscilloscope and microwave attenuator controls to obtain a suitable display.
- (3) Set the HP-608 for 160 MHz markers and the TMS-1 for 10 MHz markers.
- (4) Adjust A2C11, A2C9, A2C16, and A2C22 for a maximum amplitude symmetrical response centered about the 160 MHz marker. A typical response is shown in Figure 4-1c, page 4-12.
- (5) The bandwidth should be a minimum of 22 MHz and a maximum of 25 MHz at the 3 dB points.
- (6) Tune the sweep generator and TH-245B simultaneously throughout the band and note the response variation. If excessive tilt occurs anywhere in the 2-4.5GHz band, a slight compromise in the settings of step (4) adjustments should be used to obtain the flattest overall response.

4.6.3 VFO To Tape Dial Tracking. - This procedure provides a means of tracking the VFO to the TH-245B tape dial frequency readout. It should be accomplished whenever the VFO, tape dial or components of the gear train have been replaced. Proceed as follows:

- (1) Connect the equipment as shown in Figure 4-1b, page 4-12.



- (2) Tune the TH-245B to 2000 MHz and carefully loosen the setscrews in the flexible coupling which connects the VFO to the gear train.
- (3) Adjust the sweep generator controls to sweep from 2 to 4.5 GHz and the oscilloscope and attenuators to display a response similar to Figure 4-1f. Set the TMS-1 for 100 MHz markers.
- (4) Identify the response that is lowest in frequency. Without moving the tape dial from 2000 MHz, carefully rotate the VFO tuning shaft and move the response to the 100 MHz marker representing 2000 MHz.
- (5) Set the sweep generator for a narrow sweep mode of 2000 MHz  $\pm$  100 MHz.
- (6) As in step (4), carefully center the response about the 2000 MHz marker. Figure 4-1c shows a typical response. Tighten the flexible coupling setscrews.
- (7) Adjust the sweep generator controls for a 4500 MHz  $\pm$  100 MHz sweep. Note the relationships between the displayed response and the 4500 MHz marker. If the response is not centered, loosen the setscrews in the flexible coupling and carefully rotate the VFO shaft to remove one half of the error. Tighten the setscrews. The tape dial to frequency error should be no more than 1%, i. e.,  $\pm$  45 MHz at 4500 MHz and  $\pm$  20 MHz at 2000 MHz. Errors in excess of this indicate a faulty VFO. With the end frequencies set correctly, the VFO to tape dial tracking should be satisfactory.
- (8) Verify the correct VFO to tape dial tracking at 200 MHz intervals throughout the band by identifying the correct marker, adjusting the sweep generator and TH-245B tuning to the correct frequencies, and noting the response to frequency marker relationships.

4.6.4 VFO Replacement. - Should it ever be necessary to replace VFO Z1, this procedure should be followed:

- (1) Tag and unsolder the -20V, GND, and AFC input wires to the VFO.
- (2) Remove the LO output cable.

- (3) Loosen the setscrews from the flexible coupling which attaches the VFO tuning shaft to the gear train.
- (4) Remove the four screws which attach the VFO to the tuning head deck. Slide the VFO to the rear and remove it.
- (5) Remove cable W6 from the VFO output connector.
- (6) To install a new VFO reverse steps (1) through (5).
- (7) After installation of the new VFO, perform the VFO output power test as stated in paragraph 4.5.3. It may be necessary to select a new value for AT1 to provide the correct output level.
- (8) After determining that the proper output power level is available from the VFO, perform the VFO to tape dial tracking adjustment as provided in paragraph 4.7.4.

4.6.5 YIG Filter to LO Tracking Alignment. - The following procedure requires that the VFO to tape dial tracking be accomplished. Proceed as follows:

- (1) Tune the TH-245B to 2000 MHz.
- (2) Measure and note the voltages at pins 6 through 17 of XA3. Table 4-3 illustrates typical readings for a correctly aligned shaper. These voltages will not be identical for every YIG filter. However, the voltages should vary as shown, i.e., the voltage at pin 7 is greater than that at pin 6, and the voltage at pin 8 is greater than that at pin 7, etc.
- (3) If the measured voltage differs by a significant amount, or a new YIG filter has been installed, set the voltages to the readings shown in Table 4-3 using the appropriate potentiometers. Figure 4-1g, shows the potentiometer locations.

Table 4-3. YIG Tracking, Initial Settings

A3	R26	R27	R28	R29	R30	R31	R32	R33	R34	R35	R36	R37
Pin # (A3)	CCW 6	7	8	9	10	11	12	13	14	15	16	CW 17
Voltage	0.47	0.69	0.94	1.17	1.50	1.90	3.60	4.50	5.40	6.50	8.00	9.70

- (4) Connect the equipment as shown in Figure 4-1d, page 4-12.
- (5) Adjust the sweep generator for a 2000 MHz  $\pm$  100 MHz sweep. Adjust the attenuators, and oscilloscope controls to display a response. Figure 4-1h illustrates a typical response.
- (6) Use the TMS-1 100 MHz markers and identify the marker corresponding to 2000 MHz. Set the HP-608 Signal Generator for minimum output level.
- (7) Adjust A3R26 CCW until the YIG response is centered about the 2000 MHz marker.
- (8) Turn off the TMS-1 markers and adjust the HP-608 Signal Generator for an accurate 160 MHz CW output signal which produces a visible marker on the YIG response.

NOTE

The 160 MHz input signal beats with the LO signal and produces a marker at the RF frequency in addition to the sum marker at 2160 MHz. The marker on the response will be referred to as the RF marker.

- (9) Using A3R26, center the YIG response on the RF marker.
- (10) Slowly tune the TH-245B and the sweep generator upward in frequency until, unless the unit is perfectly aligned, the YIG response begins to move away from the RF marker. Continue until the marker reaches the 3 dB point on the response indicating a significant tracking error.
- (11) Measure the voltage at pin 1 of A3 (the wiper voltage of the YIG drive potentiometer) and the voltage at pins 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, or 17 of XA3 in that order until a voltage greater than that at pin 1 is first located. This point determines which tap and adjusting potentiometer is active at the frequency which is tuned.
- (12) When the active potentiometer has been located, adjust it to center the YIG response on the RF marker.



NOTE

Normally if the TH-245B shaper is completely misaligned, each potentiometer in ascending frequency order will require adjustment. After each potentiometer adjustment, tune the TH-245B lower in frequency to ensure that the response remains centered. This check should be carefully made whenever a tap is passed without any required adjustment. In some cases the adjustment of a higher frequency point will require that the adjacent lower tap be re-adjusted slightly. Return to the higher frequency adjustment point.

- (13) Continue tuning the TH-245B higher in frequency making adjustments as necessary until the entire 2000 to 4500 MHz band is properly tracked.

Courtesy of <http://BlackRadios.terryo.org>



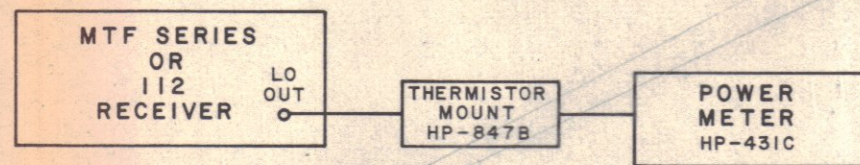


Figure 4-1a. Equipment Connections, VFO Power Output Test

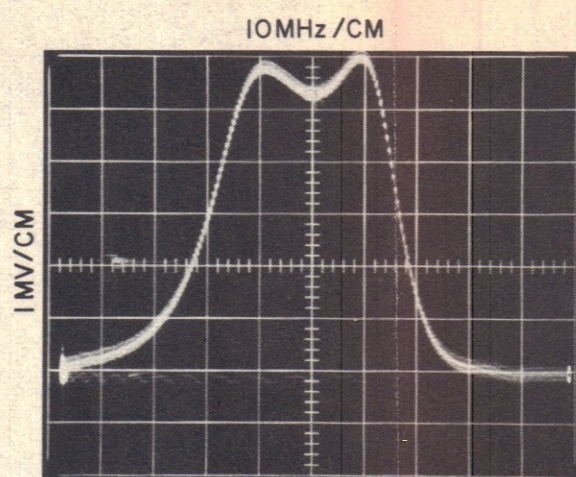


Figure 4-1c. Typical Response, IF Preamp

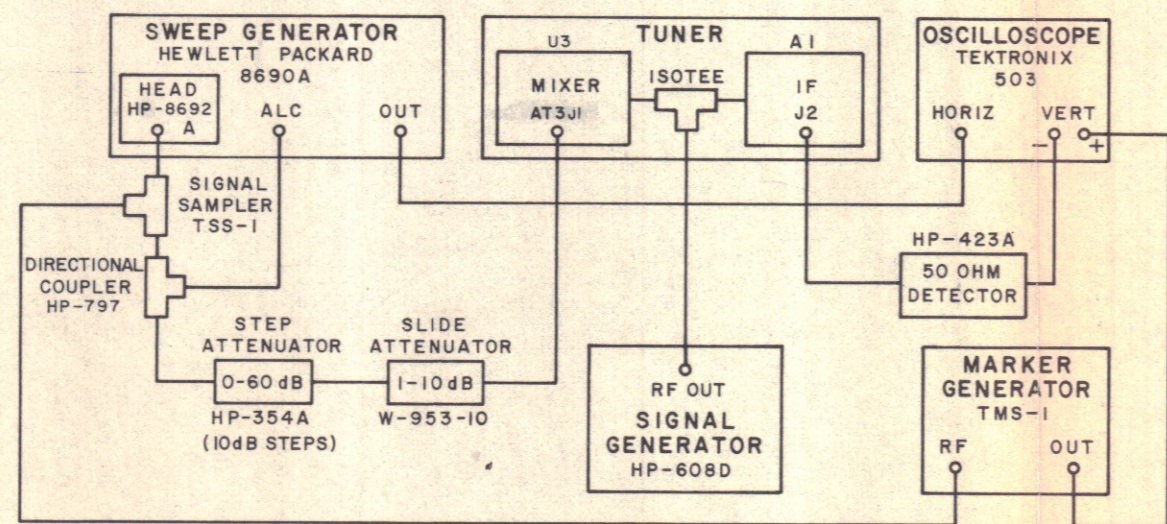


Figure 4-1b. Equipment Connections, Mixer, LO, IF Preamp (YIG Filter Bypassed)

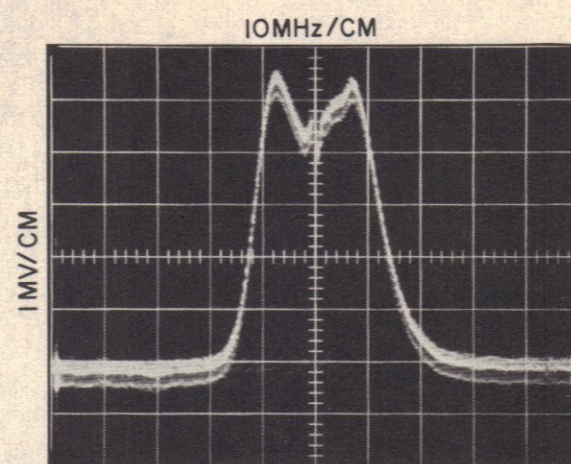


Figure 4-1e. Typical Tuning Head Overall Response

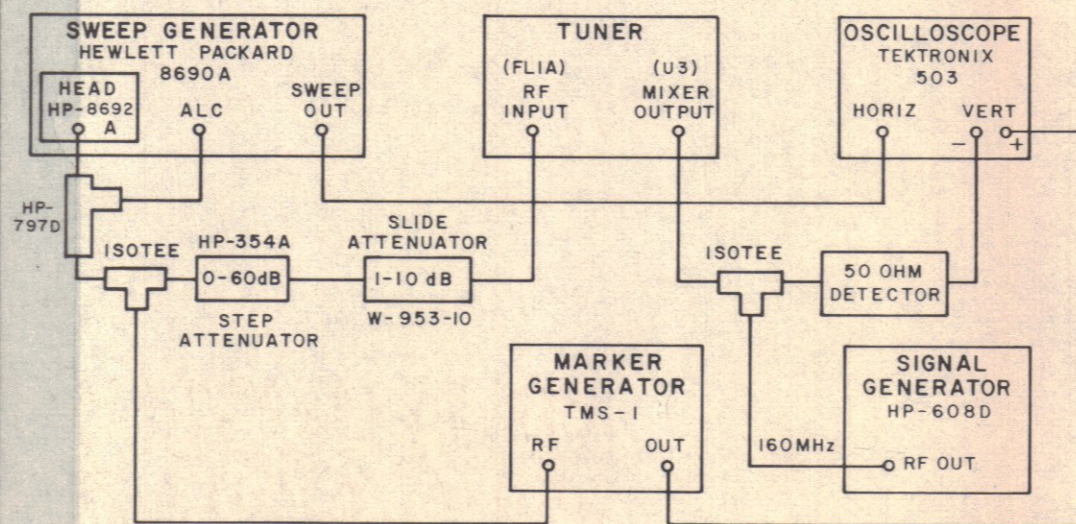


Figure 4-1d. Equipment Connections, YIG Filter and LO Tests

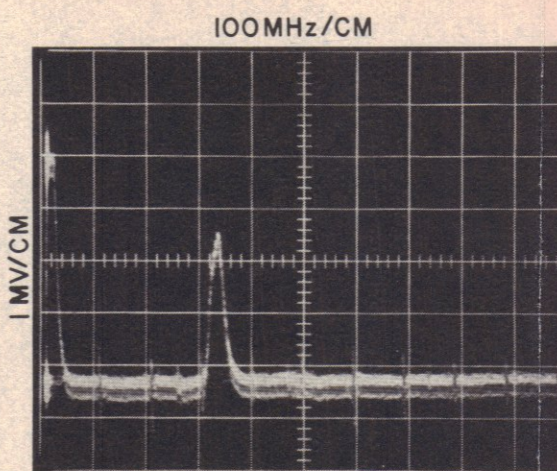


Figure 4-1f. Typical Band Response, VFO to Tape Dial Tracking

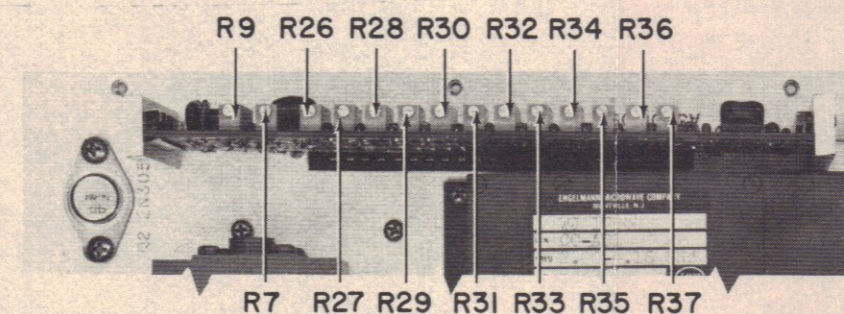


Figure 4-1g. YIG Tracking Potentiometer Locations

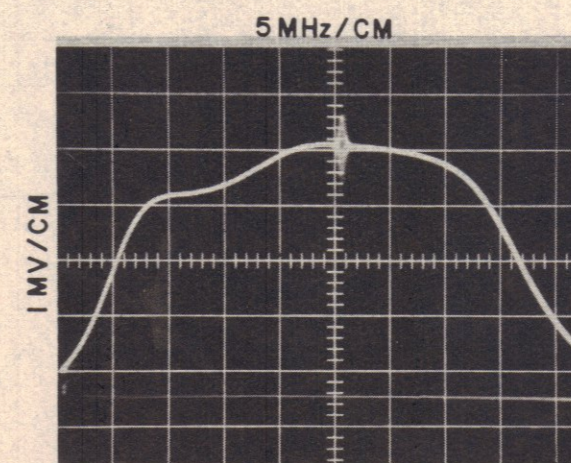


Figure 4-1h. Typical YIG Response

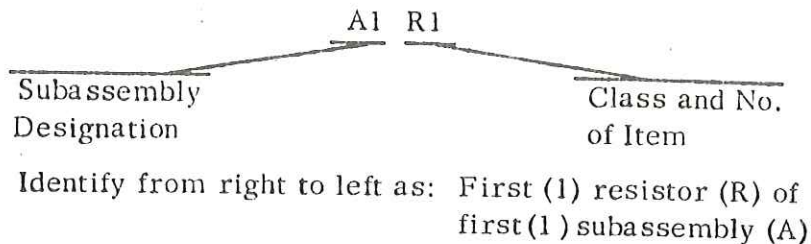
Figure 4-1. Maintenance Waveforms and Test Equipment Diagrams



SECTION V  
REPLACEMENT PARTS LIST

5.1 UNIT NUMBERING METHOD

The unit numbering method of assigning reference designations (electrical symbol numbers) has been used to identify assemblies, subassemblies (and modules), and parts. An example of the unit method follows:



As shown on the main chassis schematic, components which are an integral part of the main chassis have no subassembly designation.

5.2 REFERENCE DESIGNATION PREFIX

Partial reference designations have been used on the equipment and on the illustrations in this manual. The partial reference designations consist of the class letter(s) and identifying item number. The complete reference designations may be obtained by placing the proper prefix before the partial reference designations. Reference Designation Prefixes are provided on drawings and illustrations in parenthesis within the figure titles.

5.3 LIST OF MANUFACTURERS

<u>Mfr. Code</u>	<u>Name and Address</u>	<u>Mfr. Code</u>	<u>Name and Address</u>
01121	Allen-Bradley Company 1201 South 2nd Street Milwaukee, Wisconsin 53212	24539	Avantek, Inc. 2981 Copper Road Santa Clara, California 95051
01351	Dynamic Gear Co., Inc. 175 Dixon Avenue Amityville, New York 11701	02735	RCA Corporation, Solid State Division Route 202 Somerville, New Jersey 08876
02114	Ferroxcube Corporation P. O. Box 359 Mt. Marion Road Saugerties, New York 12477	04013	Taurus Corporation 1 Academy Hill Lambertville, New Jersey 08530

<u>Mfr. Code</u>	<u>Name and Address</u>	<u>Mfr. Code</u>	<u>Name and Address</u>
04713	Motorola Semiconductor Products, Inc. 5005 East McDowell Road Phoenix, Arizona 85008	56289	Sprague Electric Company Marshall Street North Adams, Massachusetts 01247
05375	Varil Company, Inc. 3883 Monaco Parkway Denver, Colorado 80207	70417	Chrysler Corporation Amplex Division 6501 Harper Avenue Detroit, Michigan 48211
07263	Fairchild Camera & Instrument Corp., Semiconductor Division 464 Ellis Street Mountain View, California 94040	71400	Bussman Manufacturing Division of McGraw-Edison Co. 2536 West Univerisity Street St. Louis, Missouri 63107
14482	Watkins-Johnson Company 3333 Hillview Avenue Palo Alto, California 94304	71744	Chicago Miniature Lamp Works 4433 Ravenswood Avenue Chicago, Illinois 60640
14632	<b>WATKINS—JOHNSON COMPANY</b> <b>700 Quince Orchard Road</b> <b>Galthersburg, Maryland 20760</b>	71785	Cinch Manufacturing Company Howard B. Jones Division 1026 South Homan Avenue Chicago, Illinois 60624
16179	Omni-Spectra, Incorporated 24600 Hallwood Court Farmington, Michigan 48024	72136	Electro Motive Manufacturing Co., Inc. South Park and John Streets Willimantic, Connecticut 06226
23615	Mark I Engineering Company P. O. Box 32 Glendale, California 91209	72982	Erie Technological Products, Inc. 644 West 12th Street Erie, Pennsylvania 16512
24602	E. M. C. Technology, Inc. 1300 Arch Street Philadelphia, Pennsylvania 19107	73138	Beckman Instruments, Inc. Helipot Division 2500 Harbor Boulevard Fullerton, California 92634
27014	National Semi-Conductor Corp. 2950 San Ysidro Way Santa Clara, California 95051	73734	Federal Screw Products, Inc. 3917 North Kenzie Avenue Chicago, Illinois 60618

<u>Mfr. Code</u>	<u>Name and Address</u>	<u>Mfr. Code</u>	<u>Name and Address</u>
75042	IRC Division of TRW Inc. 401 North Broad Street Philadelphia, Pennsylvania 19108	81349	Military Specifications
75915	Littelfuse, Incorporated 800 East Northwest Highway Des Plaines, Illinois 60061	83086	New Hampshire Ball Bearings, Inc. Peterborough, New Hampshire 03458
78189	Illinois Tool Works, Inc. Shakeproof Division St. Charles Road Elgin, Illinois 60126	91293	Johanson Manufacturing Company P. O. Box 329 Boonton, New Jersey 07005
79136	Waldes Kohinor Inc. 47-16 Austel Place Long Island City, New York 11101	91418	Radio Materials Company 4242 West Bryn Mawr Avenue Chicago, Illinois 60646
80058	Joint Electronic Type Designation System	91637	Dale Electronics, Inc. P. O. Box 609 Columbus, Nebraska 68601
80131	Electronic Industries Association 2001 Eye Street, N. W. Washington, D. C. 20006	93332	Sylvania Electric Products, Inc. Semiconductor Products Division 100 Sylvan Road Woburn, Massachusetts 01801
80205	National Aerospace Standards	95121	Quality Components, Inc. P. O. Box 113 St. Mary's, Pennsylvania 15857
81312	Winchester Electronics Division Litton Industries, Incorporated Main Street & Hillside Avenue Oakville, Connecticut 06779	96906	Military Standards

#### 5.4 PARTS LIST :

The parts list which follows contains all electrical parts used in the equipment and certain mechanical parts which are subject to unusual wear or damage. When ordering replacement parts from the Watkins-Johnson Co., specify the type and serial number of the equipment and the reference designation and description of each part ordered. The list of manufacturers provided in paragraph 5.3 and the manufacturer's part numbers for components are included as a guide to the user of the equipment in



the field. These parts may not necessarily agree with the parts installed in the equipment, however, the parts specified in this list will provide satisfactory operation of the equipment. Replacement parts may be obtained from any manufacturer as long as the physical and electrical parameters of the part selected agree with the original part. In the case of components defined by a military or industrial specification, a vendor which can provide the necessary component is suggested as a convenience to the user.

NOTE

As improved semiconductors become available it is the policy of CEI Division to incorporate them in proprietary products. For this reason some transistors, diodes, and integrated circuits installed in the equipment may not agree with those specified in the parts lists and schematic diagrams of this manual. However, the semiconductors designated in the manual may be substituted in every case with satisfactory results.

5.4.1 Type TH-245B Tuning Head, Main Chassis

REF DESIG	DESCRIPTION	QTY. PER ASSY	MANUFACTURER'S PART NO.	MFR. CODE	RECM. VENDOR
A1	160 MHz IF PREAMPLIFIER	1	72297-3	14632	Courtesy of <a href="http://BlackRadios.terry.org">http://BlackRadios.terry.org</a>
A2	-20V POWER SUPPLY	1	76224	14632	
A3	YIG SHAPER AND DRIVER	1	791099-2	14632	
A4	TUNING DRIVE ..	1	85106	14632	
AT1	ATTENUATOR	1	4403	24602	
AT2*	ATTENUATOR	1	4401	24602	
AT2*	ATTENUATOR	1	4403	24603	
FL1	FILTER, YIG	1	WJ620-48	14482	
F1	FUSE, CARTRIDGE: 3AG, 3/8A	1	MDL3/8	71400	
J1	CONNECTOR, RECEPTACLE	1	SRE7SNSS	81312	
P1	CONNECTOR, PLUG	12	201-2A	16179	
P2	Same as P1				
P3	Same as P1				
P4	Same as P1				
P5	Same as P1				
P6	Same as P1				
P7	CONNECTOR, PLUG, SMA SERIES	2	501-3	16179	
P8	Same as P7				
P9	Same as P1				
P10	Same as P1				
P11	CONNECTOR, PLUG, MULTIPIN	1	SLE14PNSSH13	81312	

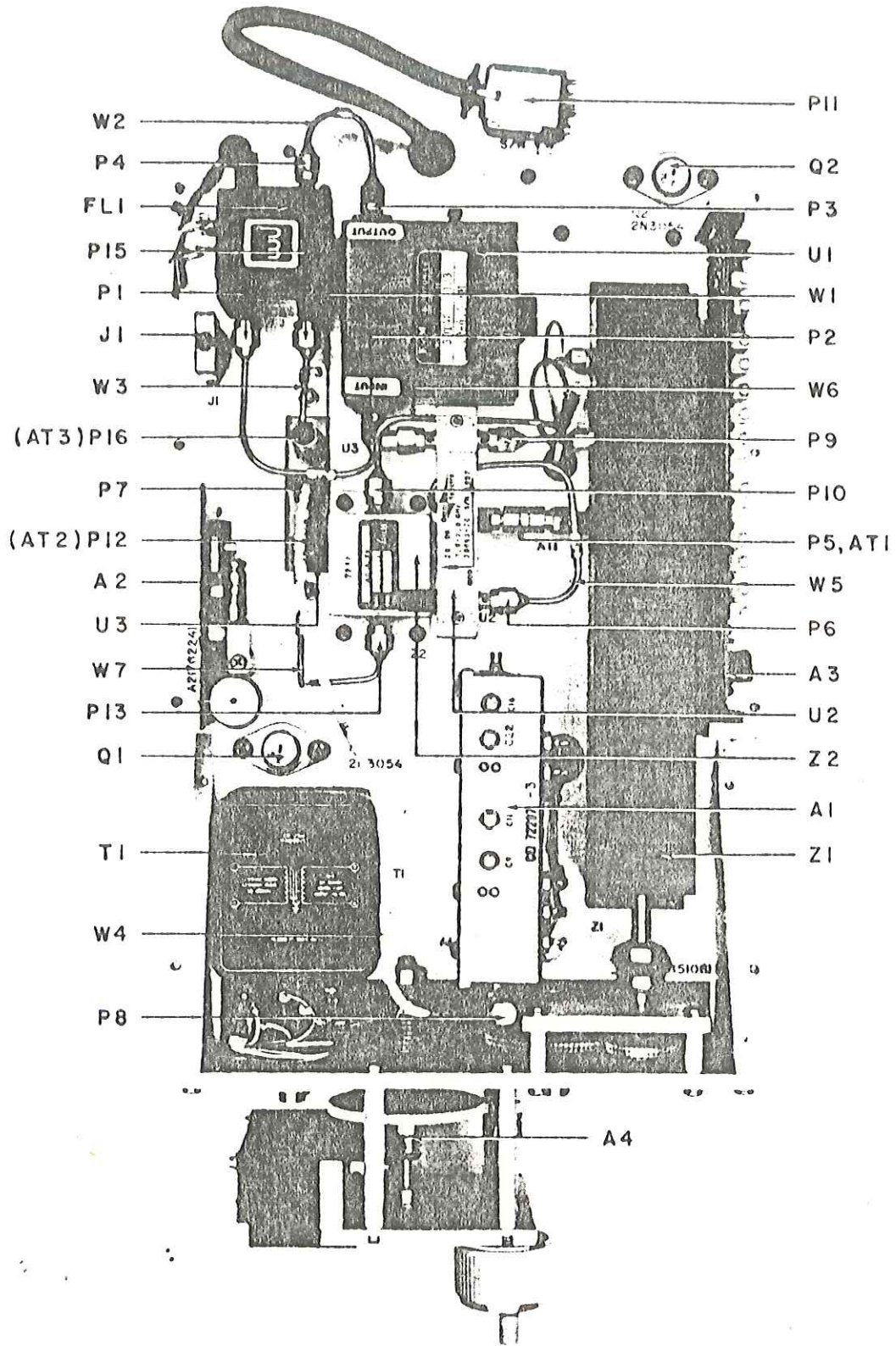


Figure 5-1. Type TH-245B Tuning Head, Top View, Location of Components



REF DESIG	DESCRIPTION	QTY. PER ASSY	MANUFACTURER'S PART NO.	MFR. CODE	RECM. VENDOR
P12	Same as P1				
P13	Same as P1				
P14	CONNECTOR, PLUG, MULTIPIN	1	16634-1	14632	
P15	Same as P1				
P16	Same as P1				
Q1	TRANSISTOR	2	2N3054	80131	02735
Q2	Same as Q1				
R1	RESISTOR, FIXED, WIRE-WOUND: 4.5 $\Omega$ , 1%, 5W	1	RH5-4.5PORMIPCT	91637	
R2	RESISTOR, FIXED, WIRE-WOUND: 30 k $\Omega$ , 1%, 5W	1	TS5W30KPORMIPCT	15915	
T1	TRANSFORMER, POWER	1	17041	14632	
U1	ISOLATOR	1	S30T48	14135	
U2	COUPLER, DIRECTIONAL	1	20063-20	16179	
U3	MIXER, BALANCED	1	MIG	14482	
W1	CABLE ASSEMBLY	1	22995-20	14632	
W2	CABLE ASSEMBLY	1	22995-18	14632	
W3	CABLE ASSEMBLY	1	22995-19	14632	
W4	CABLE ASSEMBLY	1	30020-1864	14632	
W5	CABLE ASSEMBLY	1	22995-23	14632	
W6	CABLE ASSEMBLY	1	22995-21	14632	
W7**	CABLE ASSEMBLY	1	22995-22	14632	
W7**	CABLE ASSEMBLY	1	22995-40	14632	

Courtesy of <http://BlackRadios.terry.org>

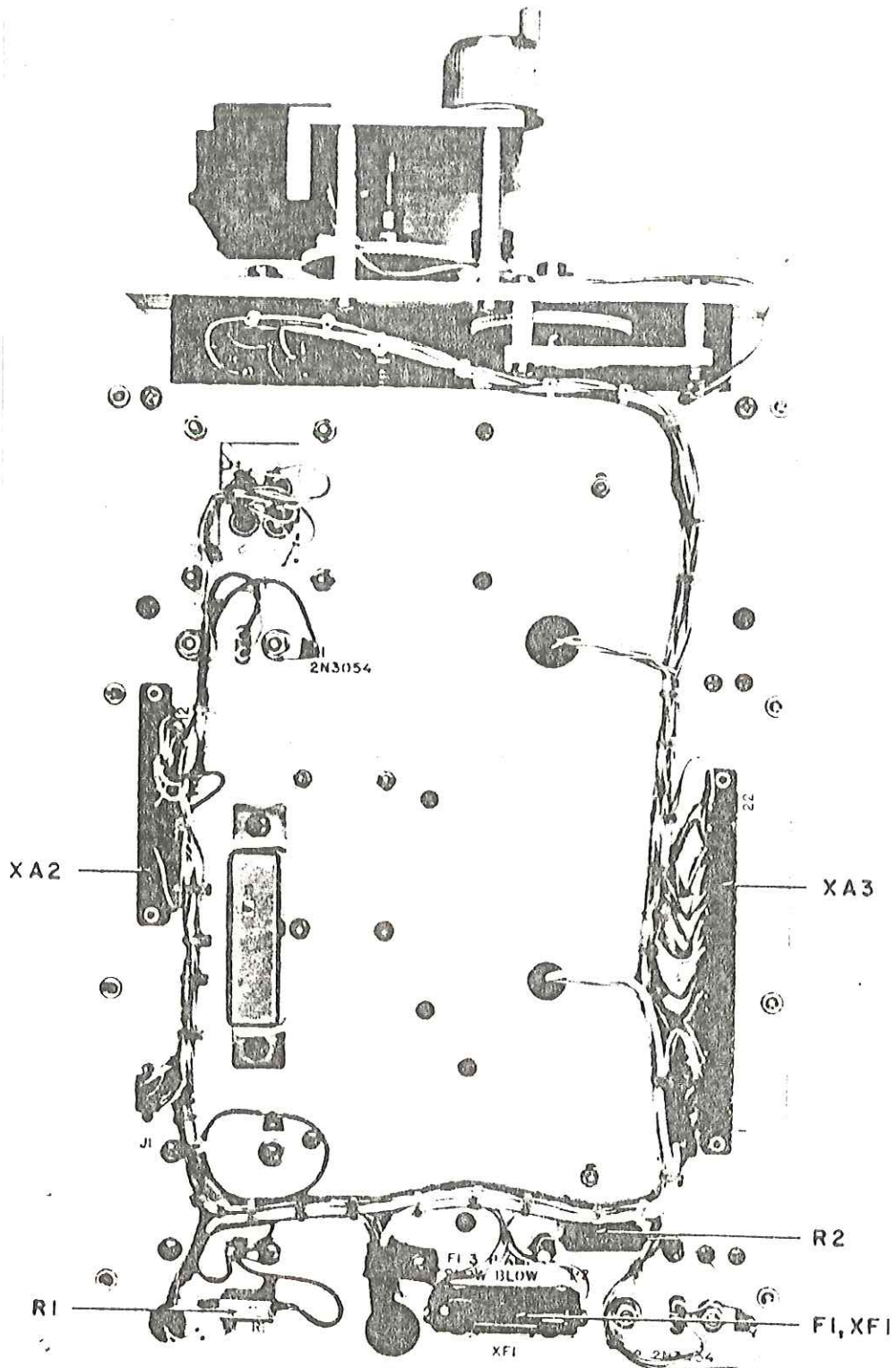


Figure 5-2. Type TH-245B Tuning Head, Bottom View, Location of Components

REF DESIG	DESCRIPTION	QTY. PER ASSY	MANUFACTURER'S PART NO.	MFR. CODE	RECM. VENDOR
XA2	CONNECTOR	1	251-22-30-160	71785	Courtesy of <a href="http://BlackRadios.terry.org">http://BlackRadios.terry.org</a>
XA3	CONNECTOR	1	250-12-30-170	71785	
XF1	FUSEHOLDER	1	357001	75915	
Z1	OSCILLATOR	1	17045	14632	
Z2	MULTIPLIER	1	WD-102A	05375	
*	Factory selected component for power level. May not be required.				
**	When AT2 is required, use 22995-22. If AT2 is not required, use 22995-40.				



5.4.2 Type 72297-3 160 MHz IF Preamplifier

REF DESIG PREFIX A1

REF DESIG	DESCRIPTION	QTY. PER ASSY	MANUFACTURER'S PART NO.	MFR. CODE	RECM. VENDOR
A1	INPUT AMPLIFIER	1	15578-2	14632	Courtesy of <a href="http://BlackRadios.terryo.org">http://BlackRadios.terryo.org</a>
C1	CAPACITOR, CERAMIC, DISC: 1000 pF, GMV, 500V	1	SM (1000 pF, P)	91418	
C2	NOT USED				
C3	CAPACITOR, CERAMIC, FEEDTHRU: 470 pF, 20%, 500V	5	FA5C-4712	01121	
C4	Same as C3				
C5	CAPACITOR, CERAMIC, DISC: 470 pF, 20%, 1000V	1	B (470 pF, M)	91418	
C6	Same as C3				
C7	CAPACITOR, CERAMIC, DISC: 0.01 μF, 20%, 100V	5	C023B101F103M	56289	
C8	CAPACITOR, CERAMIC, TUBULAR: 22 pF, 5%, 500V	2	301-000-C0G0-220J	72982	
C9	CAPACITOR, VARIABLE, AIR: 0.8-10 pF, 250V	4	2954	91293	
C10	CAPACITOR, CERAMIC, TUBULAR: 1.1 pF, 10%, 500V	1	QC (1.1 pF, K)	95121	
C11	Same as C9				
C12	CAPACITOR, CERAMIC, TUBULAR: 3.3 pF, ±0.1 pF, 500V	1	301-000-C0J0-339B	72982	
C13	Same as C3				
C14	Same as C8				
C15	Same as C3				
C16	Same as C9				
C17	CAPACITOR, CERAMIC, TUBULAR: 3 pF, ±0.1 pF, 500V	1	301-000-C0J0-309B	72982	
C18	Same as C7				
C19	Same as C7				
C20	Same as C7				

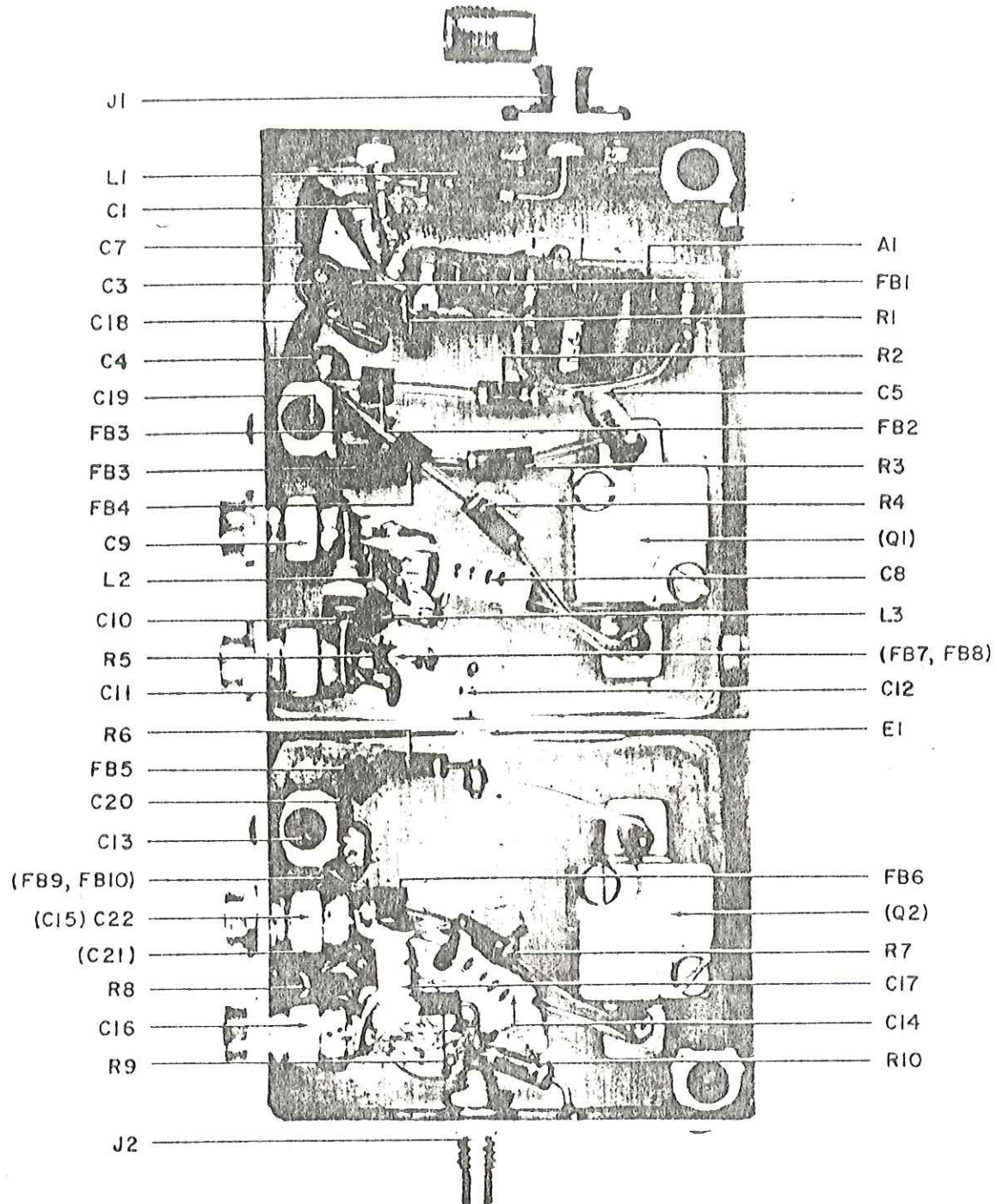


Figure 5-3. Type 72297-3 IF Preamplifier (A1), Location of Components

## REF DESIG PREFIX A1

REF DESIG	DESCRIPTION	QTY. PER ASSY	MANUFACTURER'S PART NO.	MFR. CODE	RECM. VENDOR
C21	Same as C7				Courtesy of <a href="http://BlackRadios.terry.org">http://BlackRadios.terry.org</a>
C22	Same as C9				
E1	TERMINAL, FEEDTHRU	1	SFU-16	04013	
FB1	FERRITE BEAD ..	10	56-590-65/4A	02114	
FB2	Same as FB1				
FB3	Same as FB1				
FB4	Same as FB1				
FB5	Same as FB1				
FB6	Same as FB1				
FB7	Same as FB1				
FB8	Same as FB1				
FB9	Same as FB1				
FB10	Same as FB1				
J1	CONNECTOR, RECEPTACLE, SMA SERIES	1	224	16179	
J2	CONNECTOR, RECEPTACLE, MINIATURE SERIES	1	UG-1464/U	80058	
L1	COIL, FIXED	1	21210-33	14632	
L2	COIL, FIXED	3	21210-25	14632	
L3	Same as L2				
L4	Same as L2				
MP1	COVER	1	15936	14632	
Q1	TRANSISTOR	2	2N918	80131	



REF DESIG PREFIX A1

REF DESIG	DESCRIPTION	QTY. PER ASSY	MANUFACTURER'S PART NO.	MFR. CODE	RECM. VENDOR
Q2	Same as Q1	1	RRC07G102JS	81349	01121
R1	RESISTOR, FIXED, COMPOSITION: 1 k $\Omega$ , 5%, 1/4W	1	RRC07G471JS	81349	01121
R2	RESISTOR, FIXED, COMPOSITION: 470 $\Omega$ , 5%, 1/4W	2	RRC07G562JS	81349	01121
R3	RESISTOR, FIXED, COMPOSITION: 5.6 k $\Omega$ , 5%, 1/4W	2	RRC07G302JS	81349	01121
R4	RESISTOR, FIXED, COMPOSITION: 3 k $\Omega$ , 5%, 1/4W	1	RRC07G622JS	81349	01121
R5	RESISTOR, FIXED, COMPOSITION: 6.2 k $\Omega$ , 5%, 1/4W				
R6	Same as R3				
R7	Same as R4				
R8	RESISTOR, FIXED, COMPOSITION: 300 $\Omega$ , 5%, 1/4W	2	RRC07G301JS	81349	01121
R9	RESISTOR, FIXED, COMPOSITION: 18 $\Omega$ , 5%, 1/4W	1	RRC07G180JS	81349	01121
R10	Same as R8				

Courtesy of <http://BlackRadios.terry.org>

5.4.2.1 Part 15578-2 Input Amplifier

REF DESIG PREFIX A1A1

REF DESIG	DESCRIPTION	QTY. PER ASSY	MANUFACTURER'S PART NO.	MFR. CODE	RECM. VENDOR
C1	CAPACITOR, CERAMIC, DISC: 470 pF, 20%, 200V	1	CK05BX471M	81349	56289
C2	CAPACITOR, CERAMIC, DISC: 470 pF, 20%, 1000V	1	B (470 pF, 1000V, M)	91418	
C3	CAPACITOR, CERAMIC, DISC: 1000 pF, GMV, 500V	1	SM (1000 pF, GMV)	91418	
Q1	TRANSISTOR ..	1	AT17	24539	
R1	RESISTOR, FIXED, COMPOSITION: 10 k $\Omega$ , 5%, 1/4W	1	RCR07G103JS	81349	01121
R2	RESISTOR, FIXED, COMPOSITION: 5.1 k $\Omega$ , 5%, 1/4W	1	RCR07G512JS	81349	01121
R3	RESISTOR, FIXED, COMPOSITION: 470 $\Omega$ , 5%, 1/4W	2	RCR07G471JS	81349	01121
R4	Same as R3				

Courtesy of <http://BlackRadios.terry.org>

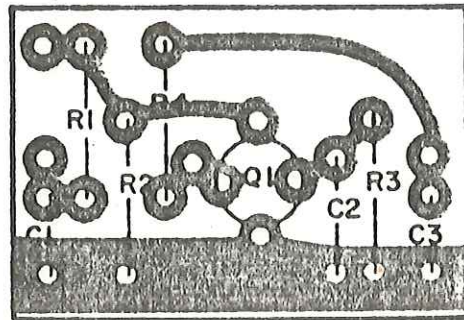


Figure 5-4. Part 15578-2 Input Amplifier (A1A1),  
Location of Components



5.4.3 Type 76224 -20V Power Supply

REF DESIG PREFIX A2

REF DESIG	DESCRIPTION	QTY. PER ASSY	MANUFACTURER'S PART NO.	MFR. CODE	RECM. VENDOR
CR1	DIODE	2	1N4446	80131	93332
CR2	Same as CR1				
C1	CAPACITOR, ELECTROLYTIC, ALUMINUM: 50 $\mu$ F, -10+75%, 50V	1	30D506G050DD2	56289	
C2	CAPACITOR, ELECTROLYTIC, ALUMINUM: 200 $\mu$ F, -10+75%, 50V	1	39D207G050FJ4	56289	
C3	CAPACITOR, ELECTROLYTIC, TANTALUM: 4.7 $\mu$ F, 10%, 35V	3	CS13BF475K	81349	56289
C4	Same as C3				
C5	Same as C3				
C6	CAPACITOR, CERAMIC, DISC: 0.01 $\mu$ F, 20%, 200V	1	8131A200Z5U0-103M	72982	
Q1	TRANSISTOR	1	2N2222A	80131	04713
R1	RESISTOR, VARIABLE, FILM: 2 k $\Omega$ , 10%, 3/4W	1	89PR2K	73138	
R2	RESISTOR, FIXED, FILM: 9.09 k $\Omega$ , 1%, 1/4W	1	RN60D9091F	81349	75042
R3	RESISTOR, FIXED, FILM: 20.0 k $\Omega$ , 1%, 1/4W	1	RN60D2002F	81349	75042
R4	RESISTOR, FIXED, FILM: 7.50 k $\Omega$ , 1%, 1/4W	1	RN60D7501F	81349	75042
R5	RESISTOR, FIXED, COMPOSITION: 470 $\Omega$ , 5%, 1/2W	1	RCR20G471JS	81349	01121
R6	RESISTOR, FIXED, COMPOSITION: 1.0 k $\Omega$ , 5%, 1/4W	1	RCR07G102JS	81349	01121
R7	RESISTOR, FIXED, COMPOSITION: 3.3 $\Omega$ , 5%, 1/4W	1	RCR07G3R3JS	81349	01121
U1	DIODE ASSEMBLY	1	MDA920A3	04713	
U2	INTEGRATED CIRCUIT	1	USB7741393	07263	

Courtesy of <http://BlackRadios.terryo.org>

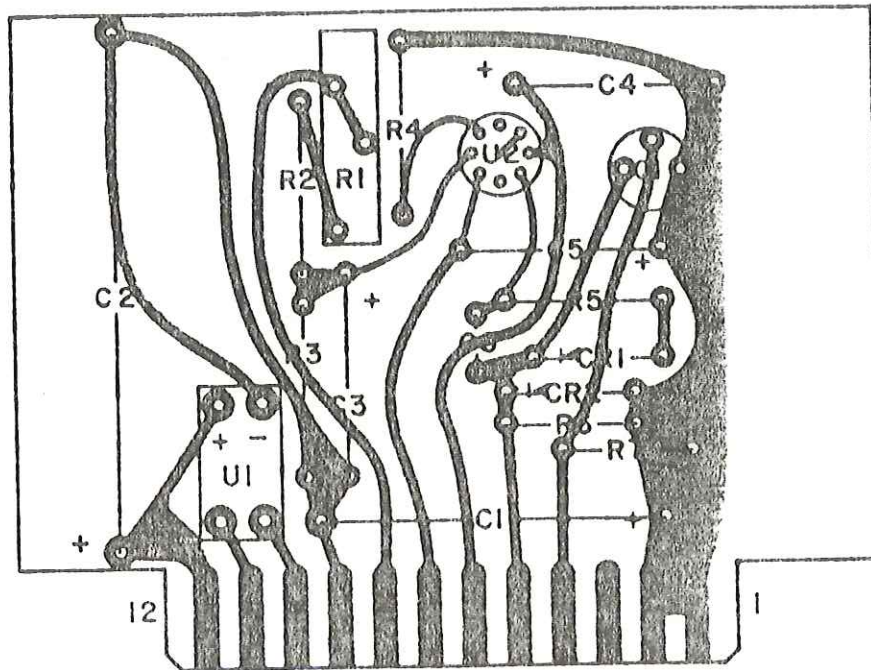


Figure 5-5. Type 76224 -20V Power Supply (A2),  
Location of Components

5.4.4 Type 791099-2 YIG Shaper and Driver

REF DESIG PREFIX A3

REF DESIG	DESCRIPTION	QTY. PER ASSY	MANUFACTURER'S PART NO.	MFR. CODE	RECM. VENDOR
CR1	DIODE	1	1N4449	80131	93332
C1	CAPACITOR, ELECTROLYTIC, TANTALUM: 10 $\mu$ F, 10%, 20V	3	CS13BE106K	81349	56289
C2	Same as C1				
C3	CAPACITOR, MICA, DIPPED: 100 pF, 5%, 500V	4	CM05FD10J03	81349	72136
C4	Same as C1				
C5	Same as C3				
C6	CAPACITOR, ELECTROLYTIC, TANTALUM: 0.22 $\mu$ F, 10%, 35V	1	150D224X9035A2	56289	
C7	Same as C3				
C8	Same as C3				
C9	CAPACITOR, CERAMIC, DISC: 0.1 $\mu$ F, 20%, 100V	1	8131M100-651-104M	72982	
Q1	TRANSISTOR	1	2N2270	80131	02733
R1	RESISTOR, FIXED, COMPOSITION: 7.5 $\Omega$ , 5%, 1/4W	1	RCR07G7R5JS	81349	01121
R2	RESISTOR, FIXED, FILM: 3.24 k $\Omega$ , 1%, 1/4W	1	RN60D3241F	81349	75042
R3	RESISTOR, FIXED, FILM: 8.06 k $\Omega$ , 1%, 1/4W	1	RN60D8061F	81349	75042
R4	RESISTOR, FIXED, FILM: 28.7 k $\Omega$ , 1%, 1/4W	1	RN60D2872F	81349	75042
R5	RESISTOR, FIXED, COMPOSITION: 8.2 k $\Omega$ , 5%, 1/4W	1	RCR07G822JS	81349	01121
R6	RESISTOR, FIXED, FILM: 2.87 k $\Omega$ , 1%, 1/4W	1	RN60D2871F	81349	75042
R7	RESISTOR, VARIABLE, FILM: 5 k $\Omega$ , 10%, 3/4W	1	89PR5K	73138	
R8	RESISTOR, FIXED, COMPOSITION: 7.5 k $\Omega$ , 5%, 1/4W	1	RCR07G752JS	81349	01121
R9	RESISTOR, VARIABLE, FILM: 20 k $\Omega$ , 10%, 3/4W	1	89PR20K	73138	
R10	RESISTOR, FIXED, COMPOSITION: 5.1 k $\Omega$ , 5%, 1/4W	1	RCR07G512JS	81349	01121

Courtesy of <http://BlackRadios.terryo.org>



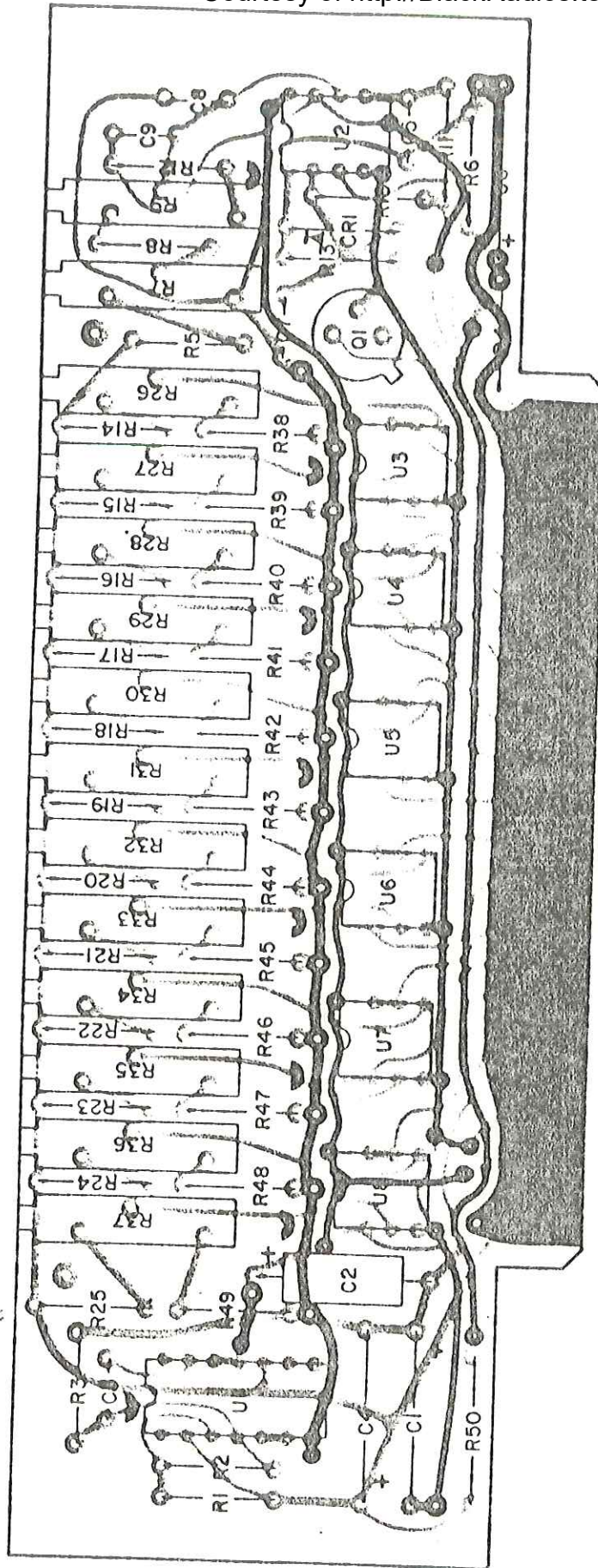


Figure 5-6. Type 791099-2 YIG Shaper and Driver (A3),  
Location of Components

REF DESIG PREFIX A3

REF DESIG	DESCRIPTION	QTY. PER ASSY	MANUFACTURER'S PART NO.	MFR. CODE	RECM. VENDOR
R11	RESISTOR, FIXED, COMPOSITION: 15 k $\Omega$ , 5%, 1/4W	1	RCR07G153JS	81349	01121
R12	RESISTOR, FIXED, COMPOSITION: 470 k $\Omega$ , 5%, 1/4W	1	RCR07G474JS	81349	01121
R13	RESISTOR, FIXED, COMPOSITION: 2.2 k $\Omega$ , 5%, 1/4W	1	RCR07G222JS	81349	01121
R14	RESISTOR, FIXED, FILM: 3.01 k $\Omega$ , 1%, 1/8W	3	RN55D3011F	81349	75042
R15	Same as R14				
R16	RESISTOR, FIXED, FILM: 2.80 k $\Omega$ , 1%, 1/8W	2	RN55D2801F	81349	75042
R17	Same as R16				
R18	RESISTOR, FIXED, FILM: 2.61 k $\Omega$ , 1%, 1/8W	2	RN55D2611F	81349	75042
R19	RESISTOR, FIXED, FILM: 1.82 k $\Omega$ , 1%, 1/8W	2	RN55D1821F	81349	75042
R20	RESISTOR, FIXED, FILM: 2.49 k $\Omega$ , 1%, 1/8W	1	RN55D2491F	81349	75042
R21	RESISTOR, FIXED, FILM: 1.62 k $\Omega$ , 1%, 1/8W	1	RN55D1621F	81349	75042
R22	RESISTOR, FIXED, FILM: 1.21 k $\Omega$ , 1%, 1/8W	1	RN55D1211F	81349	75042
R23	RESISTOR, FIXED, FILM: 806 $\Omega$ , 1%, 1/8W	1	RN55D8060F	81349	75042
R24	RESISTOR, FIXED, COMPOSITION: 2.7 $\Omega$ , 5%, 1/4W	4	RCR07G2R7JS	81349	01121
R25	Same as R24				
R26	RESISTOR, VARIABLE, FILM: 1 k $\Omega$ , 10%, 3/4W	12	89PR1K	73138	
R27	Same as R26				
R28	Same as R26				
R29	Same as R26				
R30	Same as R26				
R31	Same as R26				

Courtesy of <http://BlackRadios.terryo.org>



## REF DESIG PREFIX A3

REF DESIG	DESCRIPTION	QTY. PER ASSY	MANUFACTURER'S PART NO.	MFR. CODE	RECM. VENDOR
R32	Same as R26				
R33	Same as R26				
R34	Same as R26				
R35	Same as R26				
R36	Same as R26				
R37	Same as R26				
R38	Same as R24				
R39	Same as R24				
R40	RESISTOR, FIXED, FILM: 200 $\Omega$ , 1%, 1/8W	2	RN55D2000F	81349	75042
R41	Same as R40				
R42	RESISTOR, FIXED, FILM: 402 $\Omega$ , 1%, 1/8W	1	RN55D4020F	81349	75042
R43	RESISTOR, FIXED, FILM: 324 $\Omega$ , 1%, 1/8W	1	RN55D3240F	81349	75042
R44	RESISTOR, FIXED, FILM: 750 $\Omega$ , 1%, 1/8W	1	RN55D7500F	81349	75042
R45	RESISTOR, FIXED, FILM: 1.40 k $\Omega$ , 1%, 1/8W	1	RN55D1401F	81349	75042
R46	Same as R19				
R47	RESISTOR, FIXED, FILM: 2.21 k $\Omega$ , 1%, 1/8W	1	RN55D2211F	81349	75042
R48	Same as R18				
R49	Same as R14				
R50	RESISTOR, FIXED, FILM: 56.2 k $\Omega$ , 1%, 1/4W	1	RN60D5622F	81349	75042
U1	INTEGRATED CIRCUIT	1	U6A7723393	07263	
U2	INTEGRATED CIRCUIT	1	S5558V	27014	

Courtesy of <http://BlackRadios.terry.org>



REF DESIG PREFIX A3

REF DESIG	DESCRIPTION	QTY. PER ASSY	MANUFACTURER'S PART NO.	MFR. CODE	RECM. VENDOR
U3	INTEGRATED CIRCUIT Same as U3 Same as U3 Same as U3 Same as U3 Same as U3 Same as U3	6	N5558V	27014	Courtesy of <a href="http://BlackRadios.terry.org">http://BlackRadios.terry.org</a>
U4					
U5					
U6					
U7					
U8					

5.4.5 Type 85106 Tuning Drive

REF DESIG PREFIX A4

REF DESIG	DESCRIPTION	QTY. PER ASSY	MANUFACTURER'S PART NO.	MFR. CODE	RECM. VENDOR
1	FRONT GEAR PLATE	1	21612-1	14632	Courtesy of <a href="http://BlackRadios.terry.org">http://BlackRadios.terry.org</a>
2	LIGHT BAR	1	21363-1	14632	
3	LIGHT BAR WINDOW	1	14144-1	14632	
4	TAPE PRESSURE PLATE	1	14106-1	14632	
5	LIGHT BOARD (A1)	1	15531	14632	
6	INCANDESCENT LAMP (DS1, DS2, DS3)	3	CM8-683	71744	
7	PINION BEVEL GEAR	2	12124	14632	
8	COLLAR	1	11581-5	14632	
9	TENSION SPRING	1	13944	14632	
10	TAPE CHAMBER PLATE	1	14145-1	14632	
11	BEARING	1	14589-1	14632	
12	TAPE CHAMBER	1	31373-1	14632	
13	GEAR, TAPE DRIVE	1	14065	14632	
14	TAPE, CALIBRATED	1	33285	14632	
15	SHAFT	1	13908-6	14632	
16	COVER, TAPE CHAMBER	1	14083-1	14632	
17	BALL BEARING	1	SFR-63MM	83086	
18	BALL BEARING	1	SFR-33PP	83086	
19	BALL BEARING	6	SFR-1888PP	83086	
20	SHAFT	1	1002-79	14632	
21	RETAINING RING	2	5100-25	79136	

REF DESIG PREFIX A4

REF DESIG	DESCRIPTION	QTY. PER ASSY	MANUFACTURER'S PART NO.	MFR. CODE	RECM. VENDOR
22	COLLAR	1	11581-11	14632	Courtesy of <a href="http://BlackRadios.terryo.org">http://BlackRadios.terryo.org</a> 73734 73734
23	SPRING FRICTION WASHER	2	3502-14-47	78189	
24	TRUST BEARING	1	TT-504	70417	
25	CLUSTER GEAR	1	15042-1	14632	
26	SHIM SPACER	AR	SSS-33	01351	
27	SHIM SPACER	AR	SSS-23	01351	
28	COLLAR	1	1054-3	14632	
29	ANTI-BACKLASH GEAR	1	20180-35	14632	
30	GEAR, SPUR	1	2984-48	14632	
31	SPACER	4	20757-24	14632	
32	ANTI-BACKLASH GEAR	1	20180-23	14632	
33	ANTI-BACKLASH GEAR	1	20180-12	14632	
34	SHAFT	1	1002-91	14632	
35	SHAFT	1	1002-19	14632	
36	REAR GEAR PLATE	1	23144-4	14632	
37	SPRING PIN, 0.062 DIA. X 1/4 Lg.	1	MS16562-190	96906	
38	#10 FLAT WASHER	2	MS15795-807	96906	
39	STOP SHAFT	1	13884-1	14632	
40	STOP WASHER	13	13863-1	14632	
41	STOP RETAINER ASSEMBLY	1	13868-1	14632	
42	GEAR, SPUR	1	20180-49	14632	



## REF DESIG PREFIX A4

REF DESIG	DESCRIPTION	QTY. PER ASSY	MANUFACTURER'S PART NO.	MFR. CODE	RECM. VENDOR
43	ANTI-BACKLASH GEAR	1	2984-43	14632	
44	SPACER	4	20757-4	14632	
45	OSCILLATOR PLATE	1	23143-4	14632	
46	SHAFT COUPLER	1	DSSD250	23615	
47	POTENTIOMETER (R1)	1	8106-62-0	73138	
48	#4-40 X 1/8 Lg. SET SCREW	AR	MS51021-9	96906	7375#
49	#6-32 X 1/8 Lg. SET SCREW	AR	MS51021-21	96906	7375#
50	#2-56 X 3/16 Lg. PAN HEAD MACHINE SCREW	AR	MS51957-2	96906	7375#
51	#2-56 X 1/4 Lg. FLAT HEAD MACHINE SCREW	AR	MS35249-10	96906	7375#
52	#2-56 X 5/16 Lg. PAN HEAD MACHINE SCREW	AR	MS51957-4	96906	7375#
53	SHOULDER SPACER	2	15545-1	14632	
54	#6-32 X 3/8 PAN HEAD MACHINE SCREW	AR	MS51957-28	96906	7375#
55	#2 LOCK WASHER (SPLIT)	AR	MS35338-134	96906	7375#
56	#6 LOCK WASHER (SPLIT)	AR	MS35338-136	96906	7375#
57	#2 FLAT WASHER	AR	NAS620C2	80205	7375#

Courtesy of <http://BlackRadios.terry.org>

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TYPE NUMBER 72297-3 REVISION SCHEMATIC 41162

TITLE - 160MHZ IF PREAMPLIFIER

REF	DESCRIPTION	QTY/ ECPT	PART NUMBER	CODE IDENT
A1	INPLT AMPLIFIER	1	15578-2 (SEP PL)	14632
C1	CAP/CER/DISC 1000PF 6MV 500V	1	SM1000PFP	91418
C3	CAP/CER/FDTHRU 470PF 20PCT 500V	5	FA5C4712	01121
C4	S/A C3			
C5	CAP/CER/DISC 470PF 20PCT 1000V	1	B470PFM	91418
C6	S/A C3			
C7	CAP/CER/DISC 0.01UF 20PCT 100V	5	C023B101F103M	56289
C8	CAP/CER/TUBULAR 22PF 5PCT 500V	2	301-0000060-220J	72982
C9	CAP/VAR/AIR 0.8-10.0PF 250V	4	5202	91293
C10	CAP/CCMPC/TUB 1.1PF 10PCT 500V	1	CC1.1PFK	95121
C11	S/A C9			
C12	CAP/CER/TUBULAR 3.3PF 0.1PF TCL 500V	1	301-00000J0-339B	72982
C13	S/A C3			
C14	S/A C8			
C15	S/A C3			
C16	S/A C9			
C17	CAP/CER/TUBULAR 3.0PF 0.1PF TCL 500V	1	301-00000J0-309B	72982
C18	S/A C7			

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TYPE NUMBER 72297-3 REVISION SCHEMATIC 41162

TITLE - 160MHZ IF PREAMPLIFIER

REF	DESCRIPTION	QTY/	CODE
DESIG		EGPT PART NUMBER	IDENT

C19	S/A C7		
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C20	S/A C7		
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C21	S/A C7		
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C22	S/A C9		
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E1	TERM/EDTHRU/INS	1 SFU16	04013
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FB1	FERRITE BEAD	10 56-590-65-4A	C2114
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FB2	S/A FB1		
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FB3	S/A FB1		
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FB4	S/A FB1		
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FB5	S/A FB1		
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FB6	S/A FB1		
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FB7	S/A FB1		
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FB8	S/A FB1		
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FB9	S/A FB1		
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FB10	S/A FB1		
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J1	CONN/RECEP/SMA	1 224	16179
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J2	CONN/RECEP	1 UC1464U	8CC58
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L1	COIL FIXED	1 21210-33	14632
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L2	COIL FIXED	3 21210-25	14632
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L3	S/A L2		
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L4	S/A L2		
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Q1	TRANSISTOR	2 2N918	8C131
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TYPE NUMBER 72297-3 REVISION SCHEMATIC 41162

TITLE - 160MHZ IF PREAMPLIFIER

REF	DESCRIPTION	QTY/ EQPT	PART NUMBER	CODE IDENT
C2	S/A Q1			
R1	RES/FIXED/CCMPC 1.0K 5PCT .25W	1	RCR07G102JS	81349
R2	RES/FIXED/CCMPC 470 OHMS 5PCT .25W	1	RCR07G471JS	81349
R3	RES/FIXED/CCMPC 5.6K 5PCT .25W	2	RCR07G562JS	81349
R4	RES/FIXED/CCMPC 3.0K 5PCT .25W	2	RCR07G302JS	81349
R5	RES/FIXED/CCMPC 6.2K 5PCT .25W	1	RCR07G622JS	81349
R6	S/A R3			
R7	S/A R4			
R8	RES/FIXED/CCMPC 300 OHMS 5PCT .25W	2	RCR07G301JS	81349
R9	RES/FIXED/CCMPC 18 OHMS 5PCT .25W	1	RCR07G180JS	81349
R10	S/A R8			

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TYPE NUMBER 15578-2 REVISION C SCHEMATIC 41162

TITLE - INPUT AMPLIFIER PC ASSEMBLY

REF	DESCRIPTION	QTY/ EQPT	PART NUMBER	CODE IDENT
C1	CAP/CER/DISC 470PF 20PCT 200V	1	CK05BX471M	81349
C2	CAP/CER/DISC 470PF 20PCT 1000V	1	B470PFM	91418
C3	CAP/CER/DISC 1000PF GMV 500V	1	SM1000PFP	91418
C1	TRANSISTOR	1	2N5652	80131
R1	RES/FIXED/CCMPC 10K 5PCT .25W	1	RCR07G103JS	81349
R2	RES/FIXED/CCMPC 5.1K 5PCT .25W	1	RCR07G512JS	81349
R3	RES/FIXED/CCMPC 470 OHMS 5PCT .25W	1	RCR07G471JS	81349

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TYPE NUMBER 76224 REVISION SCHEMATIC 33236

TITLE - -20V POWER SUPPLY PRINTED CKT ASSY

REF		QTY/		CODE
DESIG	DESCRIPTION	EQPT	PART NUMBER	IDENT
CR1	DICDE	2	1N4446	80131
CR2	S/A CR1			
C1	CAP/ELEC/ALUM 50UF M10P75 50V	1	30C506G050DD2	56289
C2	CAP/ELEC/ALUM 200UF M10P75 50V	1	39C207G05CFJ4	56289
C3	CAP/ELEC/TANT 4.7UF 10PCT 35V	3	CS13BF475K	81349
C4	S/A C3			
C5	S/A C3			
C6	CAP/CER/DISC 0.01UF 20PCT 200V	1	8131A200Z500-103M	72982
Q1	TRANSISTOR	1	2N2222A	80131
R1	RES/TRIM/FILM 2K 10PCT 0.75W	1	89PR2K	73138
R2	RES/FIXED/FILM 9.09K 1PCT .25W	1	RN60D9091F	81349
R3	RES/FIXED/FILM 20.0K 1PCT .25W	1	RN60D2C02F	81349
R4	RES/FIXED/FILM 7.50K 1PCT .25W	1	RN60D7501F	81349
R5	RES/FIXED/CCMPC 470 OHMS 5PCT .5W	1	RCR20G471JS	81349
R6	RES/FIXED/COMPC 1.0K 5PCT .25W	1	RCR07G102JS	81349
R7	RES/FIXED/CCMPC 3.3 OHM 5PCT .25W	1	RCR07G3R3JS	81349
L1	DICDE ASSY.	1	MCA920A3	C4713



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TYPE NUMBER 76224

REVISION

SCHEMATIC 33236

TITLE - -20V PCWER SUPPLY PRINTED CKT ASSY

REF	DESCRIPTION	QTY/ ECPT	PART NUMBER	CODE IDENT
U2	INTEGRATED CKT	1	U5B7741393	C7263

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TYPE NUMBER 791099-2 REVISION A SCHEMATIC 5852

TITLE - YIG SHAPER &amp; DRIVER PRINTED CKT ASSY

REF	DESCRIPTION	QTY/ EQPT	PART NUMBER	CODE IDENT
CR1	DILDE	1	1N4449	80131
C1	CAP/ELEC/TANT 10UF 10PCT 20V	3	CS13BE106K	81349
C2	S/A C1			
C3	CAP/MICA/DIPPED 100PF 5PCT 500V	4	CM05FD101J03	81349
C4	S/A C1			
C5	S/A C3			
C6	CAP/ELEC/TANT 0.22UF 10PCT 35V	1	150C224X9035A2	56289
C7	S/A C3			
C8	S/A C3			
C9	CAP/CER/DISC 0.1UF 20PCT 100V	1	8131M100-651-104M	72982
Q1	TRANSISTOR	1	2N2270	80131
R1	RES/FIXED/COMPC 7.5 1/4W 5PCT 0.25w	1	RCR07G7R5JS	81349
R2	RES/FIXED/FILM 3.24K 1PCT .25w	1	RN60D3241F	81349
R3	RES/FIXED/FILM 8.06K 1PCT .25w	1	RN60D8061F	81349
R4	RES/FIXED/FILM 28.7K 1PCT .25w	1	RN60D2872F	81349
R5	RES/FIXED/COMPC 8.2K 5PCT .25w	1	RCR07G822JS	81349
R6	RES/FIXED/FILM 2.87K 1PCT .25w	1	RN60D2871F	81349

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TYPE NUMBER 791099-2 REVISION A SCHEMATIC 5852

TITLE - YIG SHAPER &amp; DRIVER PRINTED CKT ASSY

REF	DESCRIPTION	QTY/ EQPT	PART NUMBER	CODE IDENT
R7	RES/TRIM/FILM 5K 10PCT 0.75W	1	89PR5K	73138
R8	RES/FIXED/CCMPC 7.5K 5PCT .25W	1	RCR07G752JS	81349
R9	RES/TRIM/FILM 20K 10PCT 0.75W	1	89PR20K	73138
R10	RES/FIXED/CCMPC 5.1K 5PCT .25W	1	RCR07G512JS	81349
R11	RES/FIXED/CCMPC 15K 5PCT .25W	1	RCR07G153JS	81349
R12	RES/FIXED/CCMPC 470K 5PCT .25W	1	RCR07G474JS	81349
R13	RES/FIXED/COMPC 2.2K 5PCT .25W	1	RCR07G222JS	81349
R14	RES/FIXED/FILM 3.01K 1PCT 0.10W	3	RN55C3011F	81349
R15	S/A R14			
R16	RES/FIXED/FILM 2.8K 1PCT 0.10W	2	RN55C2801F	81349
R17	S/A R16			
R18	RES/FIXED/FILM 2.61K 1PCT 0.10W	2	RN55C2611F	81349
R19	RES/FIXED/FILM 1.82K 1PCT 0.10W	2	RN55C1821F	81349
R20	RES/FIXED/FILM 2.49K 1PCT 0.10W	1	RN55C2491F	81349
R21	RES/FIXED/FILM 1.62K 1PCT 0.10W	1	RN55C1621F	81349
R22	RES/FIXED/FILM 1.21K 1PCT 0.10W	1	RN55C1211F	81349



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TYPE NUMBER 791099-2 REVISION A SCHEMATIC 5852

TITLE - YIG SHAPER &amp; DRIVER PRINTED CKT ASSY

REF	DESCRIPTION	QTY/ EQPT	PART NUMBER	CODE IDENT
R23	RES/FIXED/FILM 806 OHM 1PCT 0.10W	1	RN55C8060F	81349
R24	RES/FIXED/CCMPC 2.7 OHM 5PCT .25W	4	RCR07G2R7JS	81349
R25	S/A R24			
R26	RES/TRIM/FILM 1K 10PCT 0.75W	12	89PR1K	73138
R27	S/A R26			
R28	S/A R26			
R29	S/A R26			
R30	S/A R26			
R31	S/A R26			
R32	S/A R26			
R33	S/A R26			
R34	S/A R26			
R35	S/A R26			
R36	S/A R26			
R37	S/A R26			
R38	S/A R24			
R39	S/A R24			
R40	RES/FIXED/FILM 200 OHM 1PCT 0.10W	2	RN55C200CF	81349
R41	S/A R40			
R42	RES/FIXED/FILM 402 OHM 1PCT 0.10W	1	RN55C4020F	81349

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TYPE NUMBER 791099-2 REVISION A SCHEMATIC 5852

TITLE - YIG SHAPER & DRIVER PRINTED CKT ASSY

REF	DESCRIPTION	QTY/ EQPT	PART NUMBER	CODE IDENT
R43	RES/FIXED/FILM 324 OHM 1PCT 0.10W	1	RN55C3240F	81349
R44	RES/FXD/FILM 750 OHM 1PCT 0.10W	1	RN55C7500F	81349
R45	RES/FIXED/FILM 1.4K 1PCT 0.10W	1	RN55C1401F	81349
R46	S/A R19			
R47	RES/FIXED/FILM 2.21K 1PCT 0.10W	1	RN55C2211F	81349
R48	S/A R18			
R49	S/A R14			
R50	RES/FIXED/FILM 56.2K 1PCT .25W	1	RN60D5622F	81349
L1	INTEGRATED CKT	1	U6A7723393	C7263
L2	INTEGRATED CKT	1	S5558V	27C14
L3	INTEGRATED CKT	6	N5558V	27C14
L4	S/A U3			
L5	S/A U3			
L6	S/A U3			
L7	S/A U3			
L8	S/A U3			

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TYPE NUMBER 85110

REVISION A

SCHEMATIC 5920

TITLE - TUNING DRIVE ASSY 1-4.5 GHZ

REF

QTY/

CODE

DESIG

DESCRIPTION

EQPT

PART NUMBER

IDENT

RI

RES/VAR

1

8106-62-0

73138



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TYPE NUMBER 791226 REVISION A SCHEMATIC 42257

TITLE - LEVEL SHIFTER PRINTED CKT ASSY

REF		QTY/		CODE
DESIG	DESCRIPTION	EQPT	PART NUMBER	IDENT
C1	CAP/ELEC/TANT 10UF 10PCT 20V	2	CS13BE106K	81349
C2	S/A C1			
C3	CAP/MICA/DIPPED 390PF 5PCT 500V	2	CM05FD391J03	81349
C4	S/A C3			
C5	CAP/FXD/PLASTIC 1000PF 10PCT 100V	2	WMF1D1	14655
C6	S/A C5			
R1	RES/FIXED/FILM 10.0K 1PCT .25W	5	RN60D1002F	81349
R2	RES/TRIM/FILM 5K 10PCT 0.75W	1	89PR5K	73138
R3	TUNING SHAFT		23107-5	14632
R4	RES/TRIM/FILM 10K 10PCT 0.75W	2	89PR10K	73138
R5	RES/FIXED/FILM 36.5K 1PCT .25W	1	RN60D3652F	81349
R6	S/A R1			
R7	RES/FIXED/FILM 20.5K 1PCT .25W	4	RN60D2052F	81349
R8	S/A R4			
R9	RES/FIXED/FILM 42.2K 1PCT .25W	1	RN60D4222F	81349
R10	S/A R7			
R11	S/A R1			
R12	RES/FIXED/COMPO 300 UHMS 5PCT .25W	2	RCR07G301JS	81349

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TYPE NUMBER 791226 REVISION A SCHEMATIC 42257

TITLE - LEVEL SHIFTER PRINTED CKT ASSY

REF	DESCRIPTION	QTY/ EQPT	PART NUMBER	CODE IDENT
R13	S/A R12			
R14	S/A R7			
R15	S/A R7			
R16	RES/FIXED/COMPO 150K 5PCT .25W	4	RCR07G154JS	81349
R17	S/A R16			
R18	S/A R16			
R19	S/A R16			
R20	RES/FIXED/FILM 2.74K 1PCT .25W	1	RN60D2741F	81349
R21	RES/FIXED/FILM 2.26K 1PCT .25W	1	RN60D2261F	81349
R22	RES/TRIM/FILM 1K 10PCT 0.75W	2	89PR1K	73138
R23	S/A R22			
R24	RES/FIXED/COMPO 240 UHMS 5PCT .25W	1	RCR07G241JS	81349
R25	RES/FIXED/FILM 787 UHMS 1PCT .25W	1	RN60D7870F	81349
R26	RES/FIXED/FILM 68.1K 1PCT .25W	2	RN60D6812F	81349
R27	RES/TRIM/FILM 10K 10PCT 0.75W	1	89PR10K	73138
R28	S/A R26			
R29	RES/FIXED/FILM 511K 1PCT .25W	1	RN60D5113F	81349
R30	S/A R1			

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TYPE NUMBER 791226

REVISION A

SCHEMATIC 42257

TITLE - LEVEL SHIFTER PRINTED CKT ASSY

REF		QTY/		CODE
DESIG	DESCRIPTION	EQPT	PART NUMBER	IDENT
R31	S/A R1			
R32	RES/FIXED/FILM 5.11K 1PCT .25W	1	RN60D5111F	81349
U1	INTEGRATED CKT	1	S5558V	27014
U2	INTEGRATED CKT	1	CA3060E	02735
U3	DIODE ASSY.	1	MDA920A3	04713
U4	INTEGRATED CKT	1	N5558V	27014
U5	INTEGRATED CKT	1	U5B7741393	07263



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TYPE NUMBER TH-145C REVISION C SCHEMATIC 5920

TITLE - TUNING HEAD 1-4.5GHZ

REF DESIG	DESCRIPTION	QTY/ EQPT	PART NUMBER	CODE IDENT
AT1	ATTENUATOR	1	4403	24602
AT2	ATTENUATOR	1	4401	24602
AT3*	ATTENUATOR	1	4403	24602
AT3*	ATTENUATOR	1	4401	24602
AT4*	ATTENUATOR	1	4403	24602
AT4*	ATTENUATOR	1	4401	24602
A1	160MHZ IF PREAMPLIFIER (20MHZ BW)	1	72297-3 (SEP PL)	14632
A2	-20V POWER SUPPLY	1	76224 (SEP PL)	14632
A3	YIG SHAPER & DRIVER	1	791099-2 (SEP PL)	14632
A4	GEAR TRAIN ASSY	1	85110 (SEP PL)	14632
A5	LEVEL SHIFTER	1	791226 (SEP PL)	14632
CR1	DIODE	2	1N4003	80131
CR2	S/A CR1			
C1	CAP/ELEC/ALUM 450UF M10P75 25V	1	39D457G025FJ4	56289
FL1	FILTER/YIG 1-4.5GHZ 4 BALL 45MHZ BW	1	WJ632-10	14482
F1	FUSE/CARTRIDGE 1/4 AMP 3AG SLOW	1	MDL1/4	71400
J1	CONN/RECEP	1	SRE7SNSS	81312
J2	CONN/PLUG	1	SLE14PNSS	81312
J3	ADAPTER/CONN	1	218	16179
K1	RELAY/COAXIAL SPDT 30VDC LATCHING 3 SMA	1	CS33S6A	24022

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TYPE NUMBER TH-145C REVISION C SCHEMATIC 5920

TITLE - TUNING HEAD 1-4.5GHZ

REF	DESCRIPTION	QTY/ EQPT	PART NUMBER	CODE IDENT
P1	CUNN/PLUG	12	201-2A	16179
P2	S/A P1			
P3	CUNN/PLUG/SMA	2	521-3	16179
P4	S/A P3			
P5	S/A P1			
P6	S/A P1			
P7	S/A P1			
P7	S/A P1			
P8	S/A P1			
P8	S/A P1			
P9	S/A P1			
P10	S/A P1			
P11	S/A P1			
P12	S/A P1			
P13	S/A P1			
P13	S/A P1			
P14	CUNN PLUG MULTIPIN	1	16634-1	14632
P15	S/A P1			
P15	S/A P1			
Q1	TRANSISTOR	2	2N3054	80131
Q2	S/A Q1			
R1	RES/FIXED/W-W 30K 1PCT 5W	1	TS5W30KPORM1PCT	15915

TYPE NUMBER TH-145C REVISION C SCHEMATIC 5920

TITLE - TUNING HEAD 1-4.5GHZ

REF DESIG	DESCRIPTION	QTY/ EQPT	PART NUMBER	CODE IDENT
R2	RES/FIXED/W-W 4.5 UHMS 1PCT 5W	1	RH5-4.5PORM1PCT	91637
S1	SWITCH/TOGGLE	1	MST215N	95146
T1	TRANSFORMER ASSY	1	17285 (SEP PL)	14632
U1	COUPLER/DIR	1	20063-10	16179
U2	COUPLER/DIR	1	20063-20	16179
U3	INTEGRATED CKT	1	UGJ7805393	07263
U4	MIXER/BALANCED 1-4.2GHZ DOUBLE BAL FL AT R 25DB SMA CONN	1	MIG	27956
U5	DIGITAL PANEL METER MODIFIED	1	17320-1	14632
W1	CABLE ASSY	1	22995	14632
W2	CABLE ASSY	1		14632
W3	CABLE ASSY	1	22995-	14632
W4**	CABLE ASSY	1	22995-	14632
W4**	CABLE ASSY	1		14632
W5	CABLE ASSY	1	22995-	14632
W6	CABLE ASSY	1	22995-	14632
W7***	CABLE ASSY	1	22995-	14632
W7***	CABLE ASSY :	1		14632
XA2	CONN/PC BD 12 PIN SINGLE SIDED	1	250-12-30-170	71785
XA3	CONN/PC BD 22 PIN DOUBLE SIDED READ OUT	1	251-22-30-160	71785



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TYPE NUMBER TH-145C REVISION C SCHEMATIC 5920

TITLE - TUNING HEAD 1-4.5GHZ

REF DESIG	DESCRIPTION	QTY/ EQPT	PART NUMBER	CODE IDENT
XA5	CONN/PC BD	1	250-22-30-170	71785
XF1	FUSEHOLDER	1	357001	75915
XU3	SOCKET/TRANS	1	8038-1G1	91506
Z1	OSC/MICROWAVE TUNED 1-2.33 GHZ	1	17362	14632
Z2	MULTIPLIER	1	WD 102A	05375
1X05	CONN/PC BD 15 PIN DOUBLE ROW		3VH15/1JN5	05574

Courtesy of <http://BlackRadios.terryo.org>



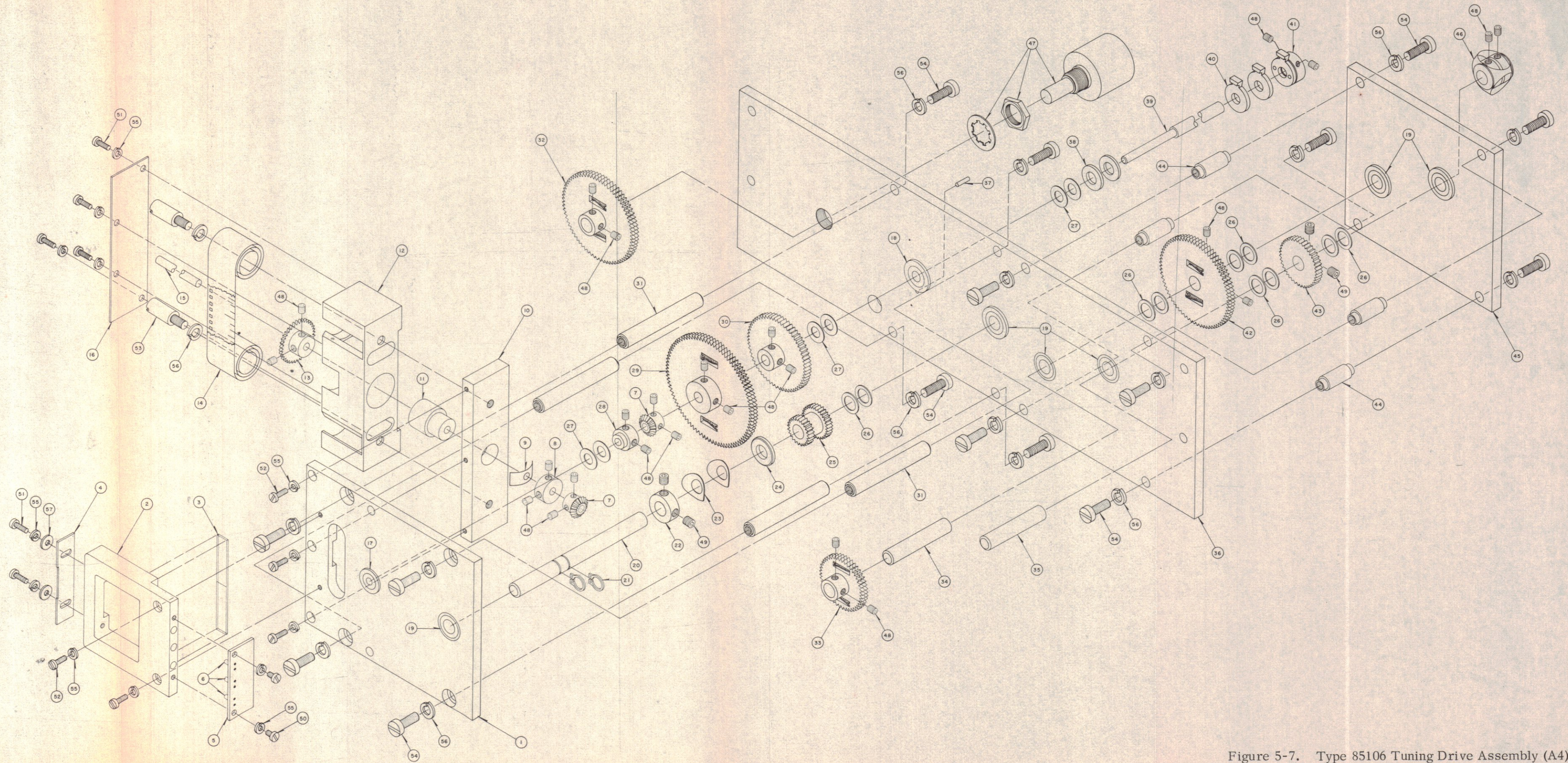
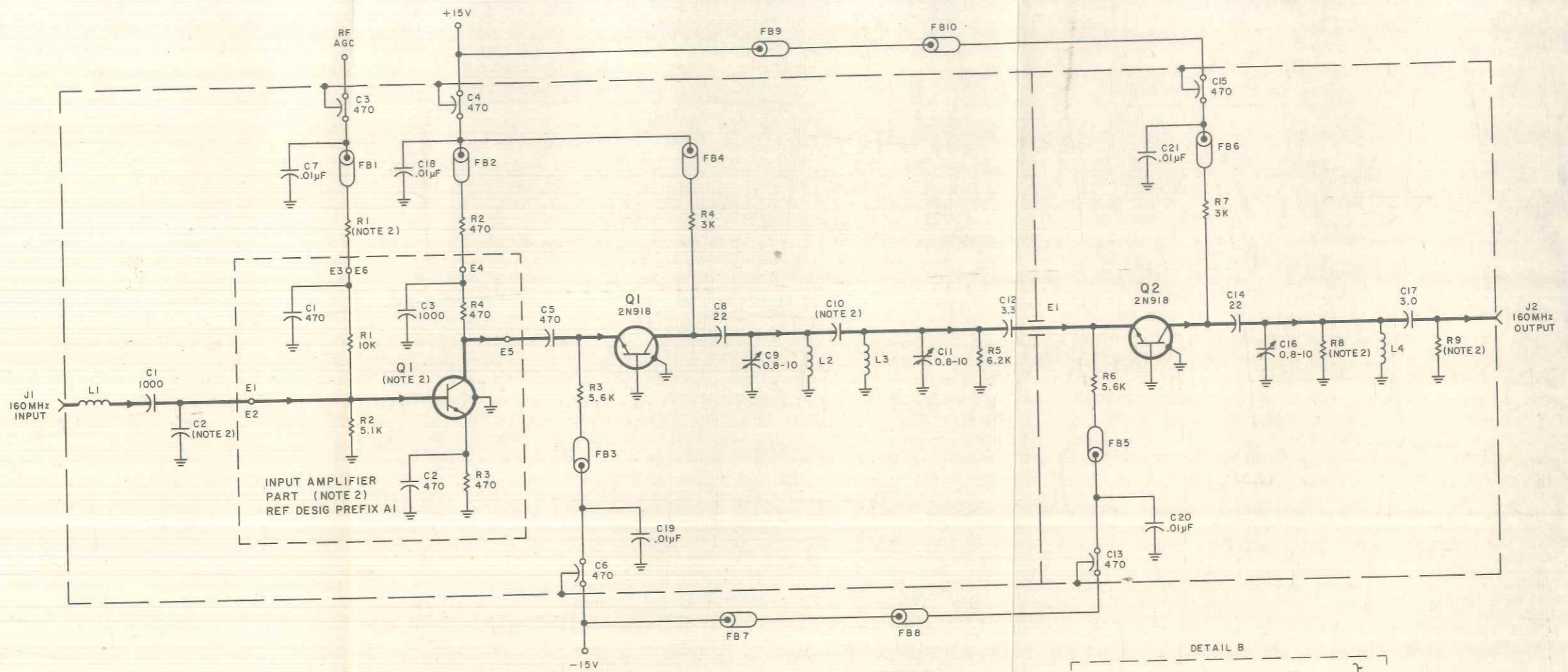


Figure 5-7. Type 85106 Tuning Drive Assembly (A4), Exploded View



SECTION VI  
SCHEMATIC DIAGRAMS



NOTES:

1. UNLESS OTHERWISE SPECIFIED:  
 a) RESISTANCE IS IN OHMS,  $\pm 5\%$ , 1/4 W.  
 b) CAPACITANCE IS IN pF.
2. DIFFERENCE BETWEEN TYPES IS SHOWN IN DETAIL A.
3. OUTPUT NETWORK FOR 72297-3 IS SHOWN IN DETAIL B.
4. NOMINAL VALUE. FINAL VALUE FACTORY SELECTED.
5. HEAVY LINE INDICATES MAIN SIGNAL PATH.

DETAIL A

TYPE	R10	C22	C2	R1	R8	R9	A1Q1	C10	A1 PART
72297-1	N/U	N/U	12	1K	N/U	N/U	2N2857	I.D	I5578-1
72297-2	N/U	N/U	N/U	20K	8.2K	100	2N2857	I.D	I5578-1
72297-3 NOTE 3	300	0.8-10	N/U	1K	300	18	AT17	I.I	I5578-2

DETAIL B

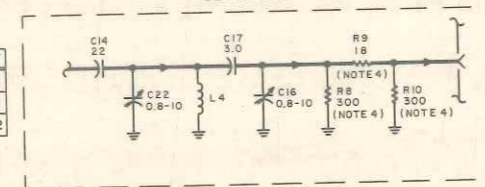
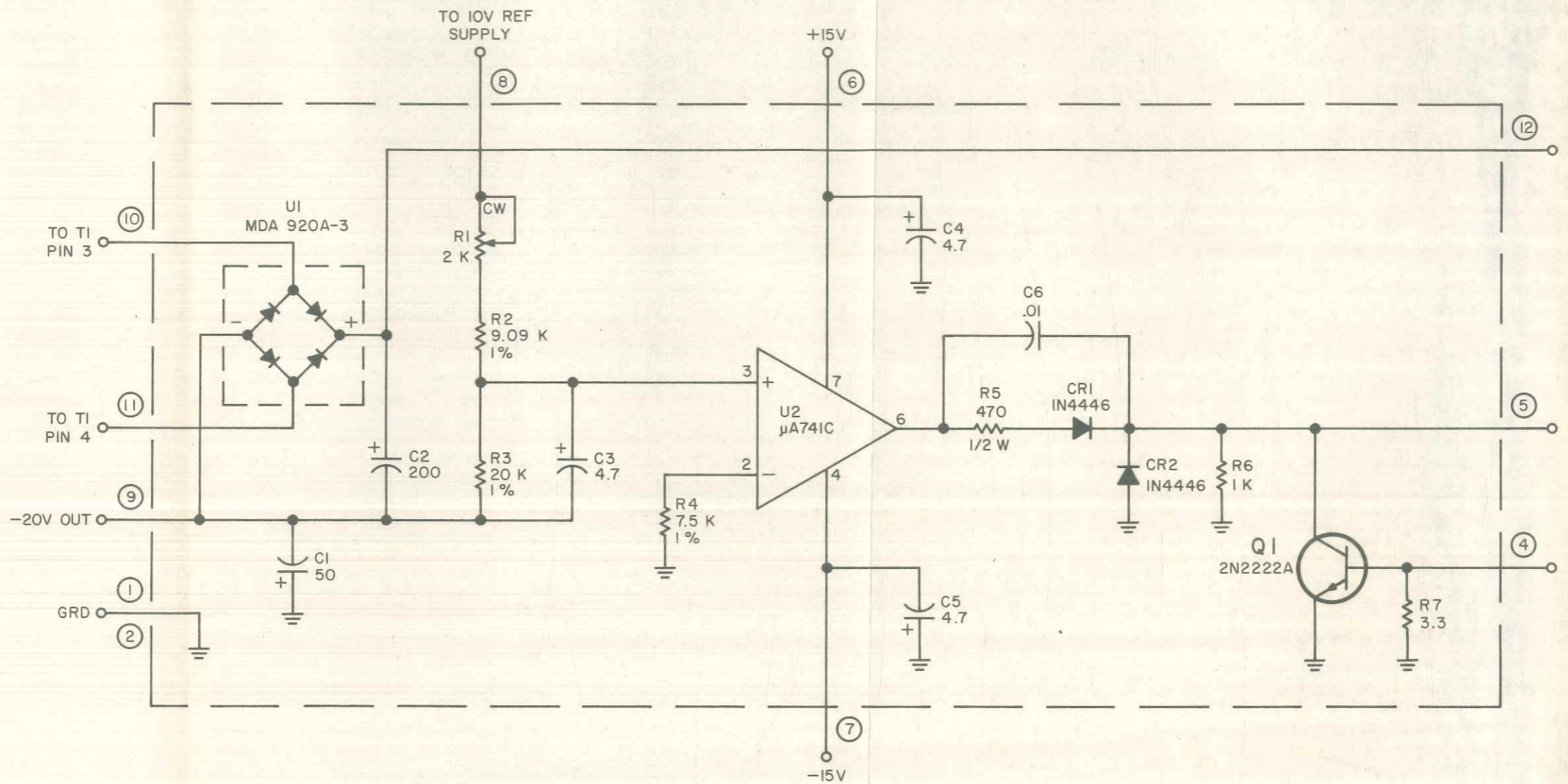


Figure 6-1. Types 72297-1, -2, -3 160 MHz IF Preamplifier (A1) 20 MHz BW, Schematic Diagram





NOTES:

1. UNLESS OTHERWISE SPECIFIED:
  - a) RESISTANCE IS IN OHMS,  $\pm 5\%$ , 1/4 W.
  - b) CAPACITANCE IS IN  $\mu\text{F}$ .
2. ENCIRCLED NUMBERS ARE MODULE PIN NUMBERS.
3. CW ON R1 INDICATES CLOCKWISE ROTATION OF ACTUATOR.
4. FOR PIN ARRANGEMENT OF U2, SEE DETAIL A.

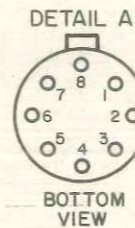
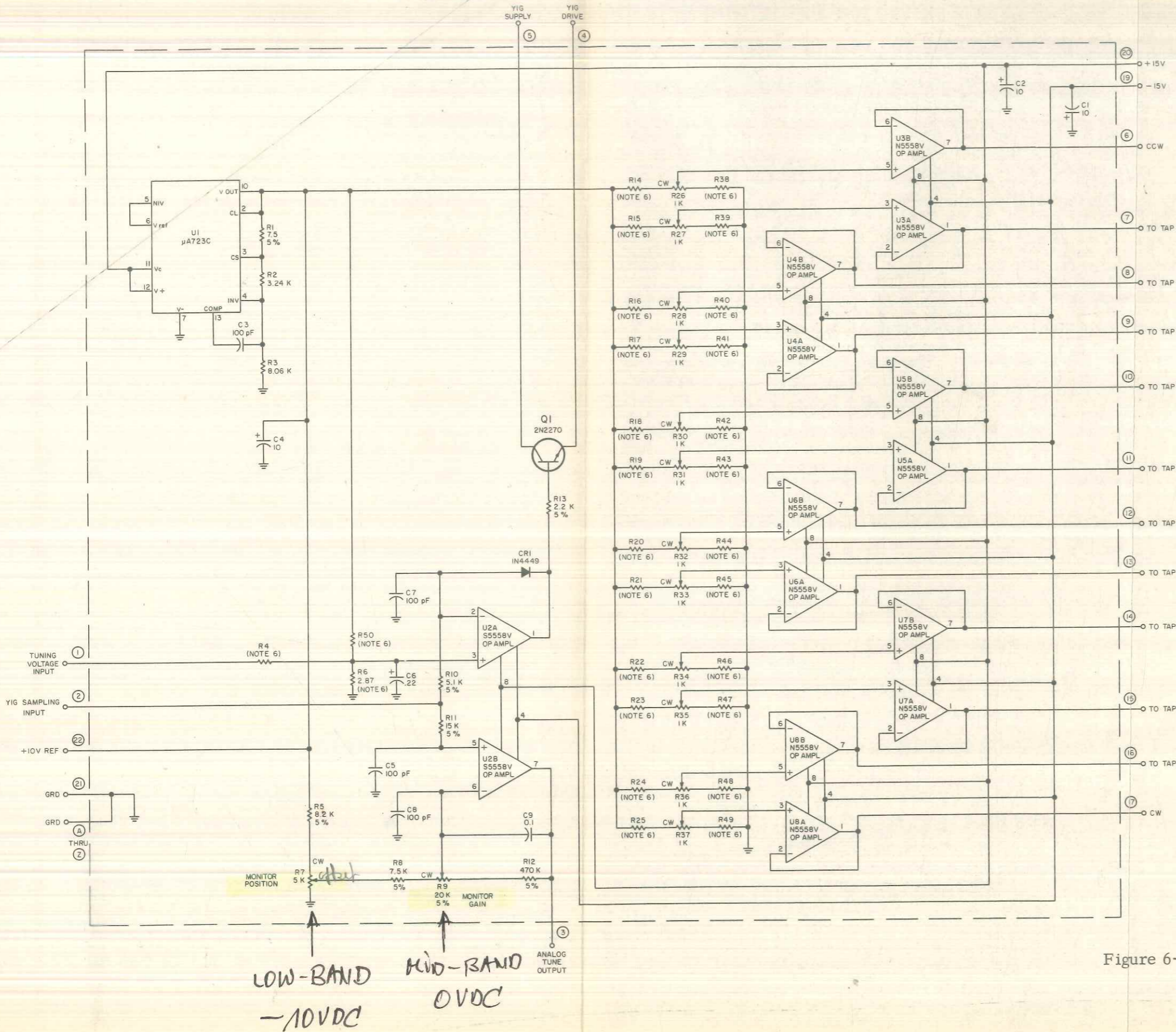


Figure 6-2. Type 76224 -20V Power Supply (A2), Schematic Diagram



N5558V = MC1458P



RESISTOR TABULATION

	R4	R14	R15	R16	R17	R18	R19	R20	R21	R22	R23	R24	R25	R6
791099-1	31.6K	3.01K	3.01K	2.8K	2.8K	2.61K	1.82K	2.0K	1.62K	1.21K	806	2.7	2.7	2.87K
	R50	R38	R39	R40	R41	R42	R43	R44	R45	R46	R47	R48	R49	
	51.1K	2.7	2.7	200	200	402	324	1.0K	1.4K	1.82K	2.21K	2.61K	3.01K	
791099-2	R4	R14	R15	R16	R17	R18	R19	R20	R21	R22	R23	R24	R25	R6
	28.7K	3.01K	3.01K	2.8K	2.8K	2.61K	1.82K	2.49K	1.62K	1.21K	806	2.7	2.7	2.87K
	R50	R38	R39	R40	R41	R42	R43	R44	R45	R46	R47	R48	R49	
	56.2	2.7	2.7	200	200	402	324	750Ω	1.4K	1.82K	2.21K	2.61K	3.01K	
791099-3	R4	R14	R15	R16	R17	R18	R19	R20	R21	R22	R23	R24	R25	R6
	61.9K	3.01K	3.01K	2.8K	2.61K	2.43K	2.0K	1.4K	1.0K	750Ω	511Ω	2.7	2.7	3.16K
	R50	R38	R39	R40	R41	R42	R43	R44	R45	R46	R47	R48	R49	
	42.2	2.7	2.7	200	402	604	1.0K	1.62K	2.15K	2.49K	3.01K	2.61K	3.01K	

- NOTES:
- UNLESS OTHERWISE SPECIFIED:  
a) RESISTANCE IS IN OHMS, ±1%, 1/4 W.  
b) CAPACITANCE IS IN μF.
  - ENCIRCLED NUMBERS AND LETTERS ARE MODULE PIN NUMBERS AND LETTERS
  - CW ON POTENTIOMETERS INDICATES CLOCKWISE ROTATION OF ACTUATOR.
  - FOR PIN ARRANGEMENT OF U1 SEE DETAIL A.
  - FOR PIN ARRANGEMENT OF U2 THRU U8 SEE DETAIL B.
  - THE DIFFERENCE BETWEEN TYPES IS SHOWN IN RESISTOR TABULATION. RESISTANCE IS SHOWN IN OHMS, ±1%, 1/8 W. (\* ±1%, 1/4 W. \*\* ±5%, 1/4 W.)

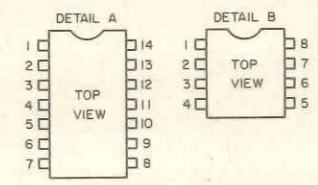


Figure 6-3. Types 791099-1, -2, -3 YIG Shaper and Driver (A3), Schematic Diagram



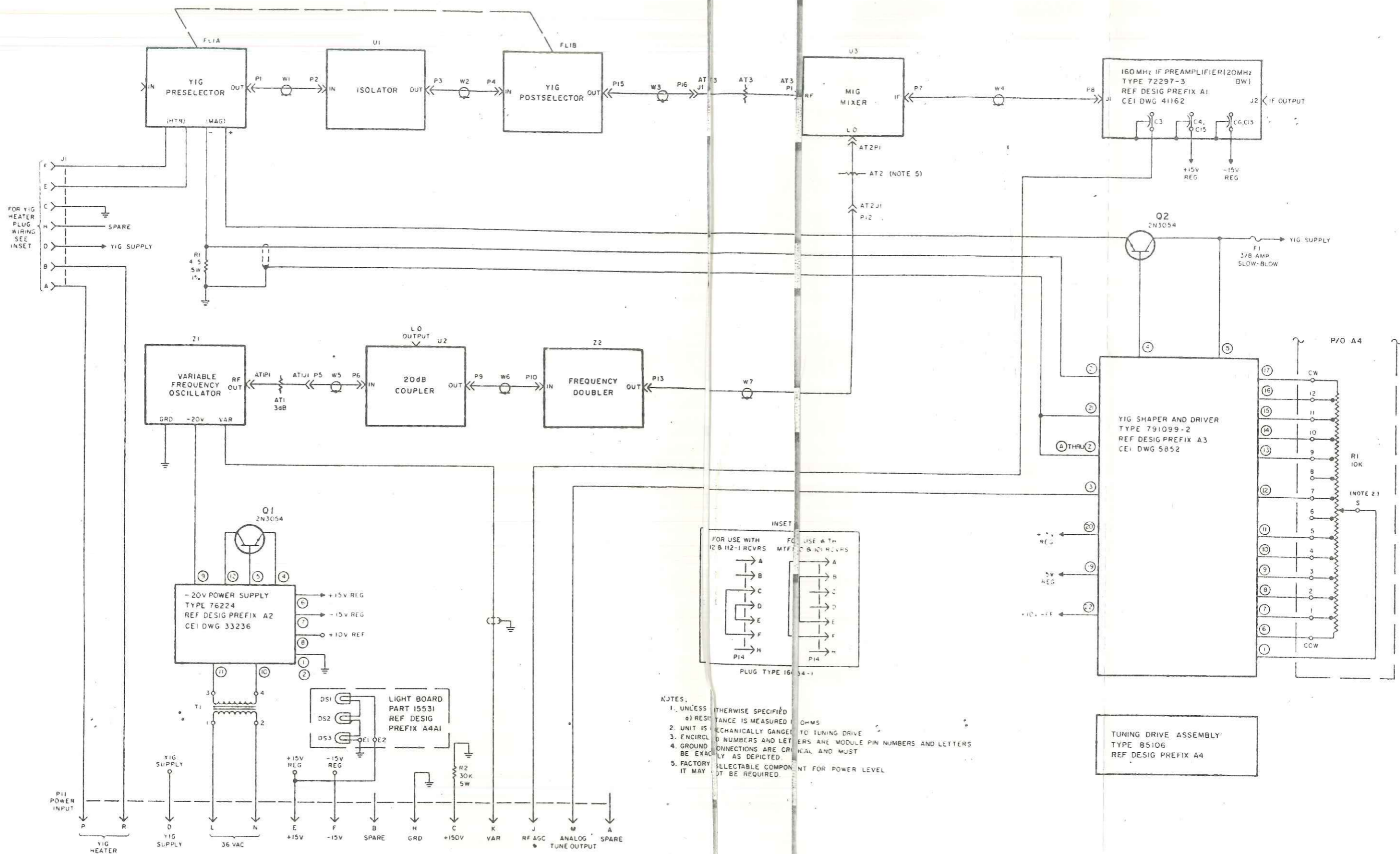
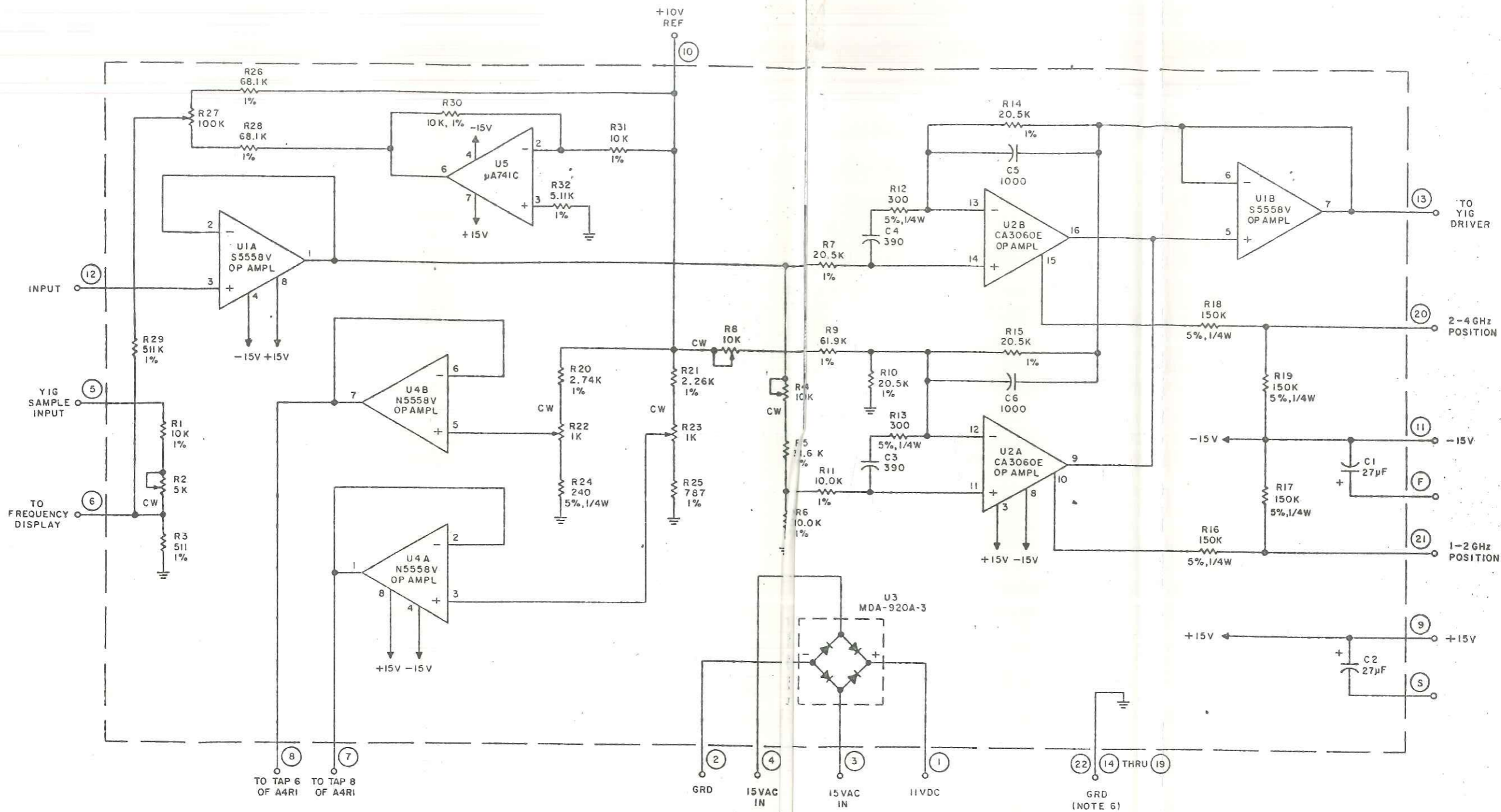


Figure 6-4. TH-245B Tuner, Main Chassis, Schematic Diagram



NOTES:

1. UNLESS OTHERWISE SPECIFIED:
  - a) RESISTANCE IS IN OHMS, ± 1%, 1/10W
  - b) CAPACITANCE IS IN pF.
2. ENCIRCLED NUMBERS ARE MODULE PIN NUMBERS.
3. LEAD ARRANGEMENT FOR U1, U2 IS SHOWN IN DETAIL A.
4. LEAD ARRANGEMENT FOR U4 IS SHOWN IN DETAIL B.
5. CW ON POTENTIOMETERS INDICATES CLOCKWISE ROTATION OF ACTUATOR.
6. THIS IS A SEPERATE GROUND SYSTEM FROM THAT OF PIN 2.

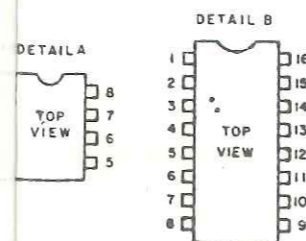


Figure A. Type 791226 Level Shifter Schematic Diagram



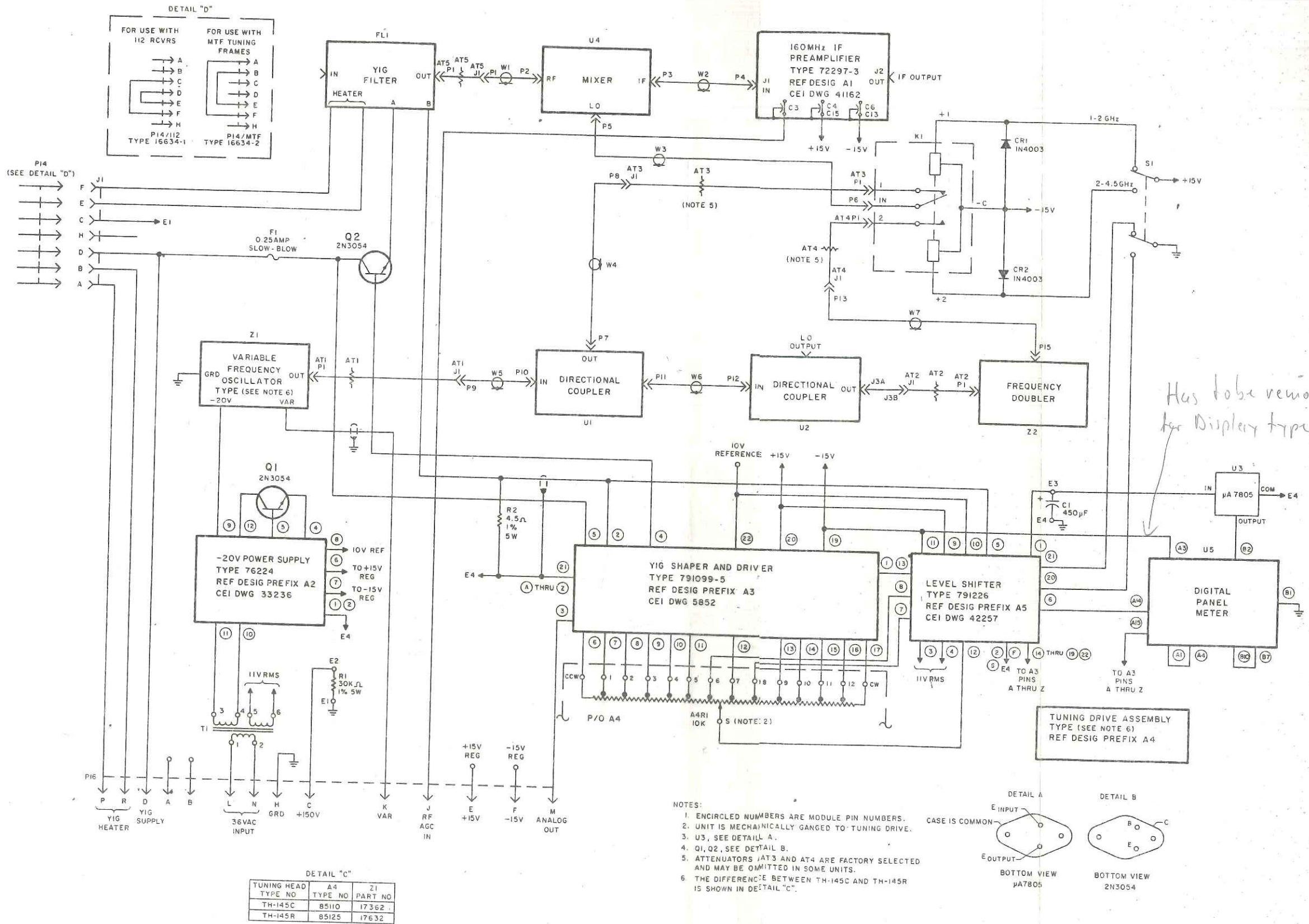
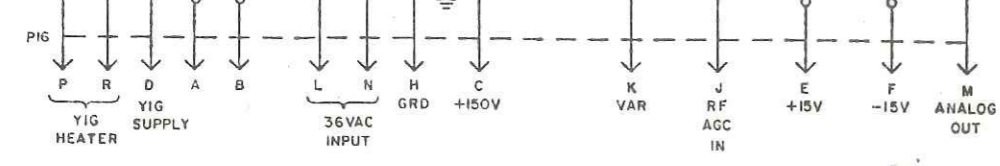
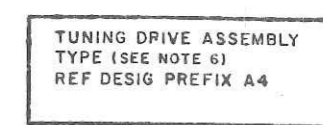
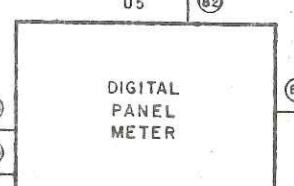
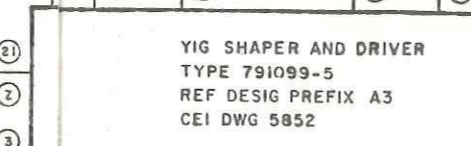
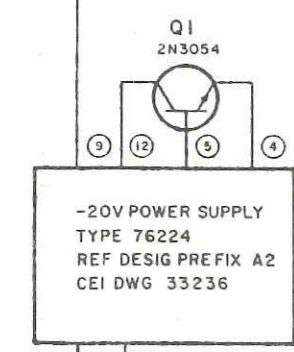
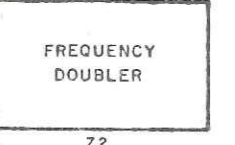
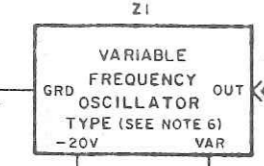
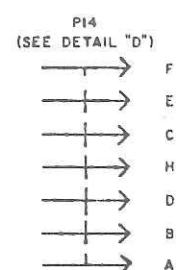
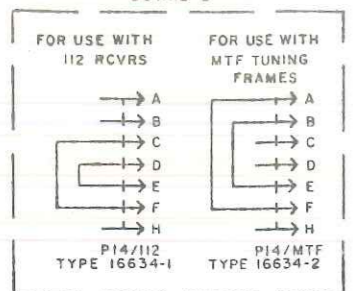
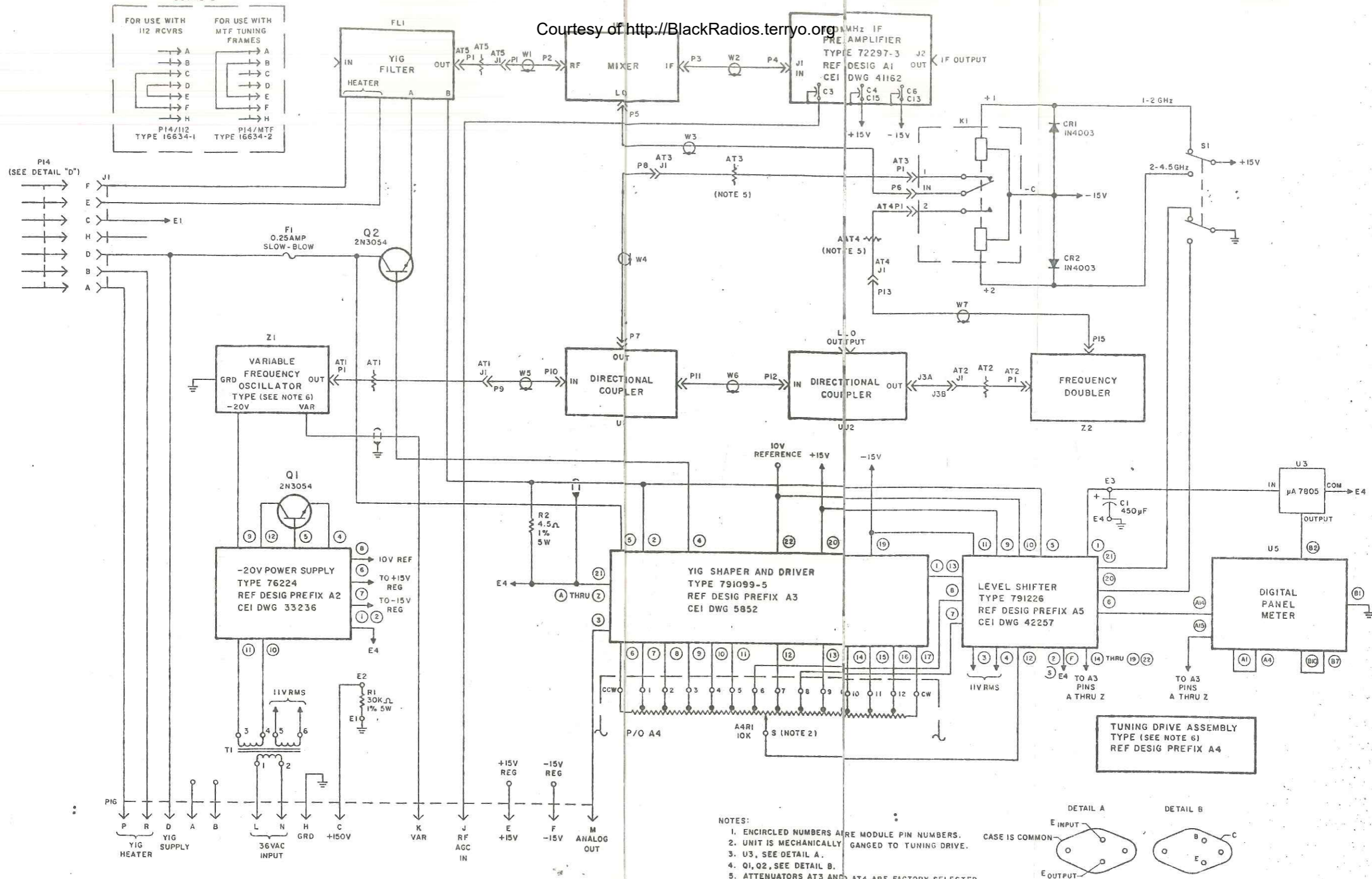


Figure A. Type TH-145C and Type TH-145R Tuning Heads, Schematic Diagram

Courtesy of <http://BlackRadios.terry.org>



DETAIL "C"

TUNING HEAD TYPE NO	A4 TYPE NO	Z1 PART NO
TH-145C	85110	17362
TH-145R	85125	17632

- NOTES:
- ENCIRCLED NUMBERS ARE MODULE PIN NUMBERS.
  - UNIT IS MECHANICALLY GANGED TO TUNING DRIVE.
  - U3, SEE DETAIL A.
  - Q1, Q2, SEE DETAIL B.
  - ATTENUATORS AT3 AND AT4 ARE FACTORY SELECTED AND MAY BE OMITTED IN SOME UNITS.
  - THE DIFFERENCE BETWEEN TH-145C AND TH-145R IS SHOWN IN DETAIL "C".

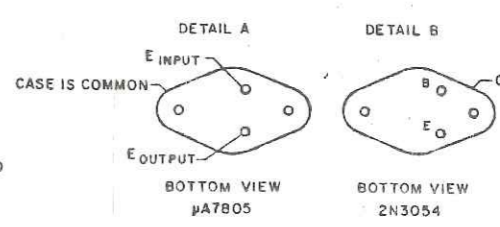


Figure B. Type TH-145C Tuning Head Schematic Diagram





Courtesy of <http://BlackRadios.terryo.org>